

20th of May 2025

Dear Sir/Madam,

**Invitation to Tender for the Thickness Effect of Circumferential Welds in Tubulars project for the Carbon Trust's OWA Programme**

You are invited to submit a Tender for the Thickness Effect of Circumferential Welds in Tubulars project (the "TCWT project" or "Project") which is part of the Offshore Wind Accelerator (OWA) programme. The key objective of the Project is to provide a new guideline for the thickness exponent for circumferential welds in tubular sections in the as-welded condition.

The Invitation to Tender (ITT) consists of the following documents:

- Description of Tender (this document);
- OWA Stage IV Contractors' Conditions;
- Tender Certificate (Word template);
- Bid Price Calculation Sheet (Excel template);
- Clarification Document (if applicable<sup>1</sup>);
- Project Closeout Form (for information purposes only – no need to complete now); and
- OWA Cost Model Input Sheet (for information purposes only – no need to complete now).

Unless informed to the contrary, tenders and communications shall be sent by e-mail to the following e-mail address: maria.gonzalez-martin@carbontrust.com

Tenders must be submitted before 20th of June 2025 at 16:00 BST. Any tenders received after this date and time will be deemed non-compliant.

Your Tender must consist of the following, the contents of which are described further below:

- Main Bid Document (pdf) – template not provided;
- Signed Tender Certificate (pdf) – template provided; and
- Bid Price Calculation Sheet (xls) – template provided.

The timeline of this procurement process is as follows:

Deadline for clarification questions	30th of May 2025 at 13:00 BST
Clarification Document published <sup>1</sup>	3rd of June 2025
Submission of full Tender	20th of June 2025 at 16:00 BST
Bidder interviews	Early July 2025
Successful Contractor announcement	July 2025
Envisaged Contract award date	August 2025

Please e-mail any clarification questions, including questions about the timing of this ITT, to maria.gonzalez-martin@carbontrust.com any time before 30th of May 2025 at 13:00 BST. The complete

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<sup>1</sup> A Clarification Document will not be published if no clarification questions are received in relation to this ITT.

set of clarification questions and all answers to clarification questions will be published in the Clarification Document on our website by 3rd of June 2025 and will hence be visible to all potential Bidders:  
<https://www.carbontrust.com/news-and-events/tenders>

For information about the OWA programme, please see the Carbon Trust's website:  
<https://www.carbontrust.com/our-projects/offshore-wind-accelerator-owa>

We look forward to receiving your Tender.

Yours sincerely,

.....  
Maria Gonzalez Martin  
For and on behalf of **THE CARBON TRUST**

# THE CARBON TRUST OFFSHORE WIND ACCELERATOR

## Invitation to Tender for the “Thickness Effect of Circumferential Welds in Tubulars” Project

### Description of Tender

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## IMPORTANT INFORMATION FOR BIDDERS

### **Publishing**

Neither this document, nor any part of it nor any other information supplied in connection with it may, except with the prior written consent of the Carbon Trust, be republished, reproduced, copied, distributed or disclosed to any person for any purpose other than consideration by the recipient of whether or not to submit a Tender.

### **Tender evaluation**

The received tenders will be evaluated by the Carbon Trust and the OWA Partners against the criteria provided in section 7 and the Bidder authorises the Carbon Trust to share its submitted Tender with the OWA Partners for this purpose. A shortlist of Bidders will be created and invited for interview. Carbon Trust will do a vetting of the shortlisted bidders. Carbon Trust may request shortlisted bidders to fill-in a Due Diligence Questionnaire to supply additional information prior to being invited for an interview.

### **Contracting**

Bidders should note that the Scope of Work contained in section 4 of this document does not constitute an offer to contract with the Carbon Trust. It only represents a definition of specific requirements and an invitation to submit a Tender addressing these requirements.

Issuance of this Invitation to Tender and the subsequent receipt and evaluation of the tenders by the Carbon Trust does not commit the Carbon Trust to enter into a Contract with any Bidder.

Should Your Tender be successful, a Final Scope of Work that builds upon the Scope of Work contained in section 4 of this document and Your Approach to Work will be mutually agreed between You and the Carbon Trust. Once the Final Scope of Work is agreed, Your offer will be formally accepted by the Carbon Trust issuing an Award Letter, the Final Scope of Work, the OWA Stage IV Contractors' Conditions, and any clarifications agreed in writing. The Award Letter, the Final Scope of Work, the OWA Stage IV Contractors' Conditions, and any clarifications agreed in writing will establish the Contract for the Thickness Effect of Circumferential Welds in Tubulars project (the "**Contract**") between You and the Carbon Trust. With the exception of any minor amendments to the OWA Stage IV Contractors' Conditions which may be requested by the Bidder, the submission of a Tender shall constitute unqualified acceptance of the OWA Stage IV Contractors' Conditions. In the event that minor amendments to the OWA Stage IV Contractors' Conditions are requested, such amendments must be clearly stated and the exact alternative wording must be provided in Annex A of the Tender Certificate. Please note that it is at the sole discretion of the Carbon Trust to accept any of the proposed amendments and that the Carbon Trust reserves the right to require the provision of further information in relation to any such request. No minor changes other than those contained in Annex A of the Tender Certificate at the time of submitting the Tender will be considered. No material changes will be considered at any time.

### **Mechanics of the Tender process**

Bidders should note that:

- it is at the discretion of the Carbon Trust whether to accept any non-compliant Tender or whether to reject any non-compliant tenders without progressing such tenders through the evaluation phase;

- the Carbon Trust reserves the right not to accept the lowest priced Tender or any Tender whatsoever;
- the Carbon Trust reserves the right to accept more than one Tender;
- unless a Bidder makes a formal statement to the contrary, the Carbon Trust reserves the right to accept any part of a Bidder's Tender without accepting the remainder;
- formal notification that a tender has been successful will be communicated in writing by the Carbon Trust;
- the costs of tendering are the full responsibility of the Bidder; and
- the pricing set by Bidders shall be valid for a minimum of 90 days.

Bids may be submitted by individuals, companies, organisations or consortia.

Bidders should be aware that dates referred to in this Invitation to Tender may be subject to change where this is necessary in the interests of the Project (such changes will be notified in advance).

The Tender Certificate, Main Bid Document and any correspondence must be written in English. This Invitation to Tender, the Contract, its formation, interpretation and performance is subject to and in accordance with the law of England and Wales.

#### **Conflicts of interest**

Bidders should be free of any commercial interests, partnership arrangements or contracts underway or other matters which may present a conflict or potential conflict of interest in respect of the provision of these services. As set out in section 3, if a Bidder thinks that it may have any conflict or potential conflict of interest, the Bidder shall describe the details of this conflict and provide details of whether and how it would propose to manage such a conflict in a satisfactory and robust manner in Annex B of the Tender Certificate. The Carbon Trust reserves the right to require the provision of further information in relation to any conflict or potential conflict of interest.

#### **Disclaimer**

The information contained in this Description of Tender document and in any documents or information it refers to or incorporates (the "**Disclosed Information**") has been prepared to assist interested parties in deciding whether to submit a Tender. The Disclosed Information is not a recommendation by the Carbon Trust. It does not purport to be all inclusive or include all the information that a Bidder may require.

Neither the Carbon Trust nor any of its directors, employees, agents or advisers makes any representation or warranty (express or implied) as to the accuracy, reasonableness or completeness of the Disclosed Information. All such persons or entities expressly disclaim any and all liability (other than in respect of fraudulent misrepresentation) based on or relating to the Disclosed Information or any subsequent communication. The Bidder should conduct its own due diligence and seek its own professional, legal, financial and other advice as appropriate. The only information which will have any legal effect and/or upon which any person may rely will be such information (if any) as has been specifically and expressly represented and/or warranted in writing to the successful Bidder in any written contract that may be entered into with the Carbon Trust.

# 1. Introduction to the Offshore Wind Accelerator

- 1.1 The Offshore Wind Accelerator (“**OWA**”) is an industry-driven collaborative research, development and demonstration programme which was initially launched by the Carbon Trust in 2008 in collaboration with five offshore wind developers. The programme has since expanded during OWA Stages I, II, III and IV to include currently nine offshore wind developers from various countries within the European Economic Area (the “**OWA Partners**”). At the time of issue of this Invitation to Tender the OWA Partners are: SSE Renewables Developments (UK) Limited, Ørsted Wind Power A/S, RWE Offshore Wind GmbH, ScottishPower Renewables (UK) Limited, Equinor ASA, Vattenfall Vindkraft A/S, EnBW Energie Baden-Württemberg AG, Shell Global Solutions International B.V. and TotalEnergies OneTech.
- 1.2 OWA Stage IV aims to continue the cost reduction of offshore wind to make it cost competitive with other sources of energy generation, overcome market barriers, develop industry best practice, trigger the development of new industry standards and support the international expansion of offshore wind.
- 1.3 Research under the OWA currently falls into five research areas: Cables, Electricals, Foundations, Logistics and O&M, and Energy Yield & Performance. Research, development and demonstration projects are carried out in each of the five research areas to address technology challenges. This Invitation to Tender is related to the OWA research area Foundations.
- 1.4 Each of the five research areas is managed by the Carbon Trust and governed by a Technical Working Group (“**TWG**”) consisting of technical experts appointed by the OWA Partners. The TWG Foundations will supervise the Project, provide technical direction and guidance to the Contractor (where needed) and review the Project Deliverables, findings and other outcomes.
- 1.5 Please note, the term “Contractor”, where used within this document, refers only to the successful Bidder or, in the event that the Contract is awarded to a consortium, the successful Bidders.

## 2. Background and objective of the TCWT project

- 2.1 The OWA TWG Foundations would like to investigate the thickness exponent for circumferential welds in tubular sections in the as-welded condition.
- 2.2 Fatigue in circular welds of a monopile is a design driver in most projects and for the cans in every monopile. Hence, improving the fatigue assumptions in the design of monopiles would have a positive impact on the levelised cost of energy.

Monopiles are foreseen to continue to be the dominating foundation choice for the foreseeable future within offshore wind. With increasing turbine sizes, plate thicknesses are expected to increase. With increasing plate thicknesses, the thickness penalty effect becomes increasingly detrimental.

This project aims to investigate, test, and provide new guidelines to the so-called thickness exponent effect of circular butt welds in monopiles. The thickness exponent effectively penalises the fatigue life for plate thicknesses above 25 mm. The thickness effect has been previously studied in e.g., Melters 2019 and found to be conservative in current design guidelines.

- 2.3 The main objectives of this work are to provide a new guideline for the thickness exponent for circumferential welds in tubular sections in the as-welded condition.
- 2.4 The expected benefits of this work are dependent on how conservative the current thickness effect is but the hope is that by better understanding the thickness effect this may lead to improved fatigue life.

### 3. Tender documents for submission

3.1 In response to this Invitation to Tender, Bidders are required to submit

- i. A Main Bid Document (pdf) – no template provided;
- ii. The signed Tender Certificate (pdf) – template provided; and
- iii. The filled-in Bid Price Calculation Sheet (xls) – template provided.

3.2 The Main Bid Document should be no more than 20 pages excluding appendices and no more than 40 pages including appendices. Font should be clearly legible, and be at least font size 11. The Main Bid Document shall as a minimum include the following information:

- i. The Bidder's proposed detailed Approach to Work (see section 4 and criterion 1 for more details). The Approach to Work should:
  - include a Gantt chart which describes the timeline for the Project, showing when each Work Package will start and finish;
  - outline how the Bidder will deliver the Scope of Work and do so on budget and within the allocated time;
  - specify any input data, background IP, hardware or other inputs that the Bidder requires the Carbon Trust and/or the OWA Partners to provide;
  - specify any Alternative Work (i.e. substitute activities to take place instead of certain activities outlined in the Scope of Work in section 4). If Alternative Work forms part of the Approach to Work, the Bidder is expected to highlight, explain and justify the intended deviation from the Scope of Work. Alternative Work will be considered as non-optional when the Tender is evaluated; and
  - specify any Additional Work (i.e. activities to take place in addition to the activities outlined in the Scope of Work in section 4). If Additional Work forms part of the Approach to Work, the Bidder is expected to explain and justify why the Additional Work would be beneficial and to provide a separate quotation for these activities. It is at the discretion of the Carbon Trust to consider Additional Work in the evaluation of the Tender.
- ii. a pdf copy of the filled-in Bid Price Calculation Sheet;
- iii. the offered Bid Price, including any cost assumptions deemed relevant by the Bidder – see section 6 and criterion 4 for more details;
- iv. an explanation of experience and staff skills, and how these are relevant to the Approach to Work – see criteria 2 and 3 for more details; and
- v. supplementary information to provide experience evidence and skills evidence (e.g. CVs) – see criteria 2 and 3 for more details. This information should be provided as appendices to the Main Bid Document.

3.3 The Tender Certificate must be signed by an authorised signatory. Bidders must fill in the provided template.

3.4 The filled-in Bid Price Calculation Sheet must be provided in Excel format in addition to the information provided in the Main Bid Document. See Section 6 and Criterion 4 for more details.

3.5 The failure by a bidder to submit either the Main Bid Document, the signed Tender Certificate or the filled-in Bid Price Calculation Sheet shall mean that such Tender is a non-compliant Tender.



## 4. Scope of Work

- 4.1 The Scope of Work is provided in this section 4.
- 4.2 The Scope of Work comprises 5 Work Packages. The Scope of Work sets out the initial ideas on the key activities that the Contractor is expected to deliver for the Project.
- 4.3 It is expected that the Contractor will report on Project Deliverables to the TWG. The Carbon Trust and TWG shall review and provide feedback on each Project Deliverable. For this project, we also have independent advisors who will also review and provide feedback on each deliverable. There will be at least one round of review comments to be accommodated by the Contractor for each Project Deliverable.
- 4.4 The Final Scope of Work will be agreed between the Carbon Trust and the Contractor when entering into the Contract. The Final Scope of Work may reflect any updates, changes or improvements to the Scope of Work as proposed by the Contractor in its Alternative Work or Additional Work and as agreed by the Carbon Trust.
- 4.5 Due to the breadth of skills and experience required for the Project bidders may decide to build a consortium to successfully meet the objectives of the Project. If a Tender is submitted by a consortium it is expected that, in the case that the consortium is selected as the preferred Bidder, Carbon Trust will only enter into a Contract with the Project Coordinator, and that the Project Coordinator will subcontract the other members of the consortium.
- 4.6 The Carbon Trust appreciates that it will take a small team of mixed seniority approximately 12 months to complete the Project.
- 4.7 Bidders should use the Scope of Work as set out below to create the Approach to Work. Any Alternative Work or Additional Work shall be stated in the Approach to Work at the end of the relevant Work Package description.
- 4.8 It is expected that simplifying assumptions will be required to complete the work in the given timeframe. These assumptions should, to the extent possible at the time of Tender submission, be clearly stated in the Approach to Work. It is expected that during the execution of the TCWT Project, any assumptions will be discussed with the TWG prior to the start of each Work Package.
- 4.9 The Scope of Work includes 3 Optional Work Packages. These are Work Packages that the TWG will reserve the right to execute or dismiss in the course of the Project. The Bidder's Approach to Work should address these Optional Work Packages, but they should be kept and highlighted as optional in the Bidder's Approach to Work.

## WORK PACKAGES

Work Package	Description of work
<b>WP1: Literature and market review</b>	<p>The Bidder should undertake a literature and market review to assess the current industry understanding of the thickness effect in circumferential welds, including conducting a review of current guidance and guidelines.</p> <p>We are interested in the effect of geometric parameters such as the width of the weld (from one weld toe to the other), the weld toe angle and the weld toe radius. The Bidder may consider this as an optional assessment, as these may affect the thickness exponent and the fatigue design procedure.</p> <p>In addition, the most common fabrication procedures should be considered, such as ascertaining the weld width post-fabrication compared to the initial weld groove. Similarly, information on the weld toe angles and toe radii achievable by typical fabrication methods should also be considered.</p>
<b>Project Deliverables:</b> <ul style="list-style-type: none"> <li>- <b>D01: Literature and market review report.</b></li> <li>- <b>D02: Presentation of findings to the Foundations Technical Working Group.</b></li> </ul>	
<b>WP2: Definition of a test programme</b>	<p>The Bidder should define a test programme which provides a proof of concept to assess the thickness effect of different plate sizes on circumferential welds. In addition, the test programme should enable the derivation of new k-factors which are applicable for using existing standard S-N curves.</p> <p>It is preferable for resonance testing for high cycle fatigue to be defined and undertaken. If resonance testing is not possible, hydraulic testing will be considered. Please define your testing approach.</p> <p>The test programme should define the plate sizes; this includes from a 25mm base case up to 100mm. If higher plate sizes are possible, and equipment is capable, then please also include this thickness(es) in your proposal.</p> <p>When defining the test programme, the Bidder should first consider the 25mm base case followed by the maximum plate thickness case. After both are addressed the thicknesses in between these sizes should be considered incrementally. Please define which thicknesses you would recommend testing as well as the range of thicknesses your proposed test equipment has the capability to test.</p> <p>Multiple specimens of each thickness should be defined in the test proposal, to be agreed with the TWG-F during the project to meet a certain level of reliability. The Bidder should clearly define their fabrication procedure for fabrication of the test samples. This should be detailed as part of your proposal.</p> <p>Standard S355 grade steel should be used and should come from the same supplier and have the same yield strength. The Bidder should propose the specimen sizes which are achievable due to machining restrictions for each thickness and the OWA Partners will approve the final samples. The proposed test programme should</p>

	<p>assess which geometric parameters should be considered as governing and assess how fabrication of the specimens includes all these parameters.</p> <p>Please define the overall Welding Procedure Specification (WPS) to be used for the plates and the WPS of the cap. We would like to have a consistent WPS for each sample to properly showcase the effect of thickness. The fabricator should document the materials used for the plate and weld, with certificates and testing before the fatigue tests. Details of the method for post-weld inspection should also be given.</p> <p>Emphasis should be placed on the quality of the tests proposed rather than on achieving a greater number of tests. The Bidder should outline the basis for their test programme, i.e. any theoretical method or approach followed to plan their testing programme.</p>
<b>Project Deliverables:</b> <ul style="list-style-type: none"> <li>- <b>D03: Report defining the test programme, fabrication procedure and welding procedure specification.</b></li> <li>- <b>D04: Presentation of findings to the Foundations Technical Working Group.</b></li> </ul>	
<b>STAGE GATE</b>	<p>The OWA TWG-F and Steering Committee will decide on whether to proceed with each of the subsequent work packages WP3, WP4 and WP5. This decision will be taken for each WP individually, after the completion of the prior WP.</p> <p>If go-ahead is given, agreement with the OWA TWG-F and Steering Committee on the test parameters needs to be agreed before WP3 commences.</p> <p>If the OWA TWG-F and Steering Committee do not wish to proceed with any of the subsequent work packages WP3, WP4 or WP5 they will not be invoiced.</p>
<b>Optional WP3: Conducting the fatigue testing</b>	<p>The test programme defined and agreed in WP2 will be conducted in this Work Package.</p> <p>It is proposed that a baseline reference thickness of 25 mm is tested first, followed by the maximum plate size. Depending on the outcome, intermediate thicknesses should be added to the test program as well.</p> <p>The minimal outcome would be:</p> <ul style="list-style-type: none"> <li>• S-N curves for at least two different thicknesses, where it is possible to derive a thickness exponent for a relevant (large) thickness. The reference curve for the baseline reference thickness of 25 mm should be based on m1 and m2 and knee-point (N1) from the DNV D curve.</li> <li>• a thickness component covering the transformation between reference thickness and maximum thickness.</li> </ul> <p>The desired outcome is:</p> <ul style="list-style-type: none"> <li>• S-N curves for a variety of thicknesses, giving full guidance on the thickness exponent across the full relevant thickness spectrum.</li> </ul>

	<ul style="list-style-type: none"> <li>• a thickness component(s) which is derived based on a variety of thicknesses with a sound statistical foundation.</li> </ul> <p>Comparison and validation of the data produced from the test programme should be made towards the DNV D-curve (DNV-RP-C203, Edition 2024-10). The derivation of the k-factor could be based on the current DNV D curve, which assumes m1 and m2 to be fixed.</p> <p>The following welding approach should be used for all specimens:</p> <ul style="list-style-type: none"> <li>• Fully automated, two-sided butt weld.</li> <li>• Welding processes (from ISO 4063 [3]):             <ul style="list-style-type: none"> <li>○ no. 121: Submerged arc welding (SAW) with solid wire electrode</li> <li>○ no. 135: Metal active gas welding (MAG, GMAW) with solid wire electrode</li> </ul> </li> <li>• Preheating of surfaces: 50-250°C.</li> <li>• NDT: UT (ISO 17640 B:2018), VT (ISO 17638:2016), Visual inspection (ISO 17637:2016).             <ul style="list-style-type: none"> <li>○ Acceptance criteria UT (ISO 11666:2018 /2) and MT (ISO 23278:2015 /2X).</li> </ul> </li> </ul>
<b>Project Deliverables:</b> <ul style="list-style-type: none"> <li>- <b>D05: Report with documentation of geometric tolerances, the data from testing and analysis of the results.</b></li> <li>- <b>D06: Presentation of findings to the Foundations Technical Working Group</b></li> </ul>	
<b>Optional WP4: Design guidelines</b>	<p>The Bidder should develop new guidelines for the thickness exponent for circumferential welds in tubular sections in the as-welded condition. This should include how it develops as a function of thickness and discuss alternatives to the exponential k-factor such as a linear reduction factor.</p> <p>The production of the guidelines should be approached as if the results and deliverables of this project will be taken forward as part of a process for certification. This work package should include guidelines on the approach to:</p> <ul style="list-style-type: none"> <li>• Fabrication practice.</li> <li>• Testing methods.</li> <li>• Interpretation of results.</li> <li>• Other documentation required for certification, such as a design brief that may include data gained during the project which could be verified against the standards.</li> <li>• Define the limitations of the use of the k-factors and which k-factors should be used together with existing S-N curves.</li> </ul>

<b>Project Deliverables:</b> <ul style="list-style-type: none"> <li>- <b>D07: Design guidelines for the thickness exponent for circumferential welds in tubular sections.</b></li> <li>- <b>D08: Presentation of findings to the Foundations Technical Working Group.</b></li> </ul>	
<b>Optional WP5: Development of paper for publication</b>	<p>The Bidder should develop a paper/technical note for an official publication within an acknowledged journal to support the potential certification of the design guidelines delivered in WP4.</p> <p>This work package is optional and will only proceed if the OWA TWG-F and Steering Committee give approval for this work package to proceed. The OWA TWG-F and Steering Committee will also review and vote on approving the content of the document (D09) prior to any publication or dissemination being made.</p>
<b>Project Deliverables:</b> <ul style="list-style-type: none"> <li>- <b>D09: Paper or technical note for official publication that summarises the design guidelines for the thickness exponent for circumferential welds in tubular sections.</b></li> </ul>	
<b>WPA. Project Management</b>	<p>The Bidder should stipulate how it will manage the Project efficiently and effectively.</p> <p>In particular, the following activities should be included (and hence budgeted for)</p> <ul style="list-style-type: none"> <li>• project management time (including sufficient time for review processes);</li> <li>• regular update calls with the Carbon Trust Project Manager and/or Technical Working Group as required;</li> <li>• the preparation of monthly flash reports (Carbon Trust template) containing key financial data and information of the delivery status of the Project; and</li> <li>• towards the end of the Project <ul style="list-style-type: none"> <li>○ the preparation of a Project Closeout Form (Carbon Trust template) which includes a short summary of areas for future research and a documentation of all Project Deliverables;</li> <li>○ the preparation of a final presentation to the TWG;</li> <li>○ time dedicated to presenting the main results, findings and outcomes of the Project in the form of a 1-hour webinar to OWA Partners; and</li> <li>○ the provision of inputs for the OWA Cost Model by completing the OWA Cost Model Input Sheet (Carbon Trust template).</li> </ul> </li> </ul> <p>Bidders should be aware that the Carbon Trust and TWG usually require 2-3 weeks to review and provide feedback on each Project Deliverable, with at least one round of review comments to be accommodated. This should be considered when calculating Your Bid Price.</p>
<b>Project Deliverables:</b> <ul style="list-style-type: none"> <li>- <b>D10: Monthly flash reports</b></li> <li>- <b>D11: Executive Summary Report</b></li> <li>- <b>D12: Final presentation</b></li> <li>- <b>D13: Delivery of webinar</b></li> <li>- <b>D14: Project Closeout Form</b></li> <li>- <b>D15: Input sheet for OWA Cost Model</b></li> </ul>	

<b>Expenses</b>	The Bidder should detail the amount of expenses it expects to incur throughout the Project. Expenses will be paid as incurred up to the amount specified, and any unused balance will not be paid.
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## 5. Intellectual Property, Knowledge and Input Data

- 5.1 Full details of the intellectual property requirements and conditions can be found in the attached OWA Stage IV Contractors' Conditions.
- 5.2 The Carbon Trust and/or the OWA Partners are able to make available the following input data, background IP or other resources to the successful Bidder for the purposes of the completing the Project, subject to the confidentiality conditions in the OWA Stage IV Contractors' Conditions:
  - a. None.

## 6. Bid Pricing

- 6.1 To provide Bidders with greater clarity on the nature, level and type of work involved in the various Work Packages, the Total Budget for the delivery of this Project is expected to range between £140k and £159k.
- 6.2 The Bid Price submitted with the Tender must be derived from the cost breakdown in the Bid Price Calculation Sheet, and must include all expenses. The Bid Price is the price for the activities that will address the Scope of Work (and any Alternative Work proposed by the Bidder). The Bid Price Calculation Sheet and the Bid Price shall not include the price of any Additional Work suggested by the Bidder. Instead, the price for such Additional Work Packages shall be stated separately to the Bid Price in the Main Bid Document.
- 6.3 If the Bid Price exceeds the expected range of the Total Budget as stated under section 6.1, to avoid receiving a lower score for criterion 4, in the Main Bid Document the Bidder should provide a clear and justified reason why the Bid Price exceeds the expected budget.
- 6.4 All costs and rates quoted in the Main Bid Document and Bid Price Calculation Sheet must be in GBP (£) and all staff rates quoted in the Tender must represent the **Day Rate** for employment of staff members.
- 6.5 Any expenses must be separately included under Expenses.



## 7. Tender Evaluation Criteria

### 7.1. Technical & Financial Evaluation

Bidders should take the following evaluation criteria into account when preparing and submitting their tenders. In the event of equivalent scores of two or more received Tenders, suppliers and sub-contractors who have committed to decarbonisation targets (see end of this section) will be preferred.

#### CRITERION 1: APPROACH TO WORK (WEIGHTING: 30%)

Description	Information required from Bidders
<b>Proposed Approach</b>	<p>In the Main Bid Document, Bidders are required to provide a clear and detailed description on how they plan to deliver the work for this Project.</p> <p>The description should include an initial overview on the approach followed by a description on how each Work Package and task will be delivered.</p> <p>Also, Bidders need to justify how their proposed approach meets the objectives of the Project.</p>
<b>Additional Work</b>	<p>If there is any Additional Work proposed by the Bidder, these aspects will be evaluated separately. The suggestion of Additional Work by the Bidder will not have a negative impact on the evaluation of the Tender.</p>
<b>Project management</b>	<p>Bidders are required to describe how they will manage the Project utilising appropriate resources and describe how they will work with the various stakeholders, such as the relevant OWA TWG, to get information and manage potentially conflicting relationships.</p>

#### CRITERION 2: EXPERIENCE (WEIGHTING: 30%)

Description	Information required from Bidders
<b>Experience in planning and conducting fatigue test programmes.</b>	<p>In the Main Bid Document, Bidders should elaborate on experience of the criteria described to the left and explain how these past experiences are relevant for this Tender.</p> <p>In addition, Bidders should provide at least two examples (with reference to specific roles, responsibilities and activities the Bidder undertook) of previous work which illustrates the Bidder's skills, capabilities, and experience in all of these areas (Bidders may wish to make reference to submitted examples of previous work for other clients).</p> <p>Bidders are advised that experience is considered a key important criterion and partnerships with other companies to support certain areas of experience are welcomed. All experience / case studies should be attached as an appendix to the Main Bid Document.</p>
<b>Experience of structural fatigue analysis.</b>	
<b>Experience in and knowledge of developing design guidelines.</b>	

### CRITERION 3: STAFF SKILLS (WEIGHTING: 20%)

Description	Information required from Bidders
<b>CVs/Resumes</b>	Bidders are required to provide detailed CVs/Resumes for any key personnel who will be involved with this Contract together with proposed Project structure, intended position of the key personnel in the Project, and main responsibilities. CVs should include professional memberships of proposed staff working on this Project.
<b>Applicable skills</b>	Bidders should elaborate on the most relevant skills of the key personnel that will be involved in the Project.
<b>Prior experience form involved staff</b>	Please include examples of similar work performed by the proposed staff members, explaining how is relevant to the Approach to Work.
<b>Expert engagement</b>	A close working relationship with key stakeholders such as certification bodies and offshore wind farm developers, as well as the OWA Technical Working Group are seen relevant to the success of this Project. Please supply ideas of how these groups can be engaged and leveraged.

### CRITERION 4: BID PRICE (WEIGHTING: 20%)

Description	Information required from Bidders
<b>Day rates and man hours (man-h) for all staff grades</b>	In the Bid Price Calculation Sheet, Bidders are required to provide day rates for all staff grades and to input the man-h involved in each Work Package.
<b>Price for the delivery of the Project</b>	<p>In the Bid Price Calculation Sheet, Bidders are required to provide a cost breakdown by Work Package, including man hours and day rates of personnel completing the work as specified in section 5.</p> <p>Bidders are required to specify expected expenses separate from the estimated budget for each Work Package.</p> <p>The Bid Price will be assessed on the price for the Approach to Work (which includes the price of the Work Packages in the Scope of Work and any Alternative Work proposed by the Bidder).</p> <p>If there is any Additional Work proposed by the Bidder, this will be evaluated separately. The suggestion of Additional Work by the Bidder will not have a negative impact on the evaluation of the Tender.</p> <p>Carbon Trust will reimburse reasonable expenses at cost and receipts may be requested. Pre-approval will be required for travel costs over £150 per return journey and combined hotels &amp; subsistence cost exceeding £200 per day.</p> <p>Bidders will be required to confirm or comment on their ability to carry out the activities detailed in the Scope of Work within the initial term of the Contract and provide an outline plan of work.</p>

## 7.2. Contractual Evaluation

Bidders are required to state any requested amendments to the OWA Stage IV Contractors' Conditions in their Tender Certificate. Any requests for amendments made after submission of the offer (i.e. not included in the Tender Certificate) shall not be considered by the Carbon Trust. On the basis of any changes requested in the Tender Certificate, the Carbon Trust may reject any bids where they consider there to be a high risk of not agreeing a contract in a timely manner.

The Carbon Trust has committed to reaching Net Zero by 2050. Our associated targets have been validated by the Science Based Targets Initiative (SBTi)<sup>2</sup>. To meet the initial targets that we have set for ourselves, we encourage all our suppliers and sub-contractors to have equivalent plans in place by 2026 at the latest. Measuring your emissions, setting targets, and encouraging others to do so will help push the needle on decarbonisation together.

Accordingly, we have included climate change commitment clauses in the OWA Stage IV Contractors' Conditions. Bidders may submit Tenders even if they cannot meet the defined conditions now, but if this is the case this should be clearly flagged in the Tender Certificate as a requested change to the OWA Stage IV Contractors' Conditions. Please reach out if you need more information on this.

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<sup>2</sup> <https://sciencebasedtargets.org/>

## 8. Glossary

Approach to Work	Has the meaning set out in section 3.1.
Additional Work	Any activities that are proposed by the Bidder in addition to those in the Scope of Work. It is at the discretion of the Carbon Trust to consider Additional Work in the evaluation of the Tender. The suggestion of Additional Work by the Bidder will not have a negative impact on the evaluation of the Tender.
Alternative Work	Deviations from the Scope of Work that are proposed by the Bidder, which replace work or tasks in the Scope of Work. Alternative Work will be treated as non-optional in the evaluation of the Tender.
Award Letter	A letter, issued by Carbon Trust, informing the Contractor about the award of the Contract. The Award Letter is issued together with the Final Scope of Work and the OWA Stage IV Contractors' Conditions.
Bidder	An individual, a company, an organisation or a consortium submitting a bid for the Project.
Bid Price	The total price for the Bidder to complete the Project in line with the Approach to Work. The Bid Price shall include the price for the delivery of all Work Packages described in the Scope of Work and any Alternative work proposed by the Bidder. The Bid Price shall not include the price of any Additional Work suggested by the Bidder.
Bid Price Calculation Sheet	An Excel template provided by the Carbon Trust that is to be provided by the Bidder in addition to the Main Bid Document.
Carbon Trust Project Manager	The Carbon Trust employee who serves as first point of contact in relation to this ITT and the Project.
Clarification Document	A document containing all received clarification questions and Carbon Trust's responses to these questions.
Contract	A document consisting of the Award Letter, the Final Scope of Work, the OWA Stage IV Contractors' Conditions, and any clarifications agreed in writing.

Contractor	The Bidder (or in the case of a consortium, Bidders) selected for the delivery of the Project.
Description of Tender	This document.
Due Diligence Questionnaire	A questionnaire that is to be completed by shortlisted Bidders should Carbon Trust's bidders vetting process give reason to conduct a due diligence. In case of a consortium, the Due Diligence Questionnaire is to be filled-in by the designated Project Coordinator.
Executive Summary Report	A 3-10 pages report containing a high-level description of the Work Programme and a summary of the relevant results, findings and conclusions of the Project. Information can be taken from summaries written for previous Work Packages
Final Scope of Work	The agreed Work Programme for the Project, based on the Scope of Work and the Approach to Work, which is mutually agreed between the Carbon Trust and the Contractor.
Flash Report	A template provided by the Carbon Trust at Project start.
Invitation to Tender (ITT)	The following group of documents: Description of Tender (this document); OWA Stage IV Contractors' Conditions; Tender Certificate template; Bid Price Calculation Sheet template; and Clarification Document (if applicable <sup>3</sup> ).
Main Bid Document	Has the meaning given in section 3.1. No template is provided.
Project	The Thickness Effect of Circumferential Welds in Tubulars or TCWT project.
Project Closeout Form	A template provided by the Carbon Trust towards the end of the Project.
Project Deliverables	The individual deliverables including, but not limited to, any reports, technical notes, documents, drawings, models, data, webinars to be produced by the Contractor according to the Scope of Work (see section 4) or as otherwise agreed in the Final Scope of Work.
OWA	Offshore Wind Accelerator

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<sup>3</sup> A Clarification Document will not be published if no clarification questions are received in relation to this ITT.

OWA Partners	A group of leading offshore wind farm developers supporting the OWA.
OWA Cost Model	The Contractor is not expected to produce a cost model of its own, but rather provide an estimate, with appropriate explanation, for potential cost implications of the research undertaken within the frame of the delivered project. The Carbon Trust will provide a template to assist the Contractor in this process.
OWA Cost Model Input Sheet	A form (to be provided by Carbon Trust) which the Contractor should complete in WPA to provide input into the OWA Cost Model.
Scope of Work	The (preliminary) Work Programme for the Project as defined in section 4 of this document. At Contract award, the Scope of Work will be replaced by the Final Scope of Work.
Technical Working Group (TWG)	A group consisting of technical experts appointed by the OWA Partners. The TWG will supervise the Project.
Tender	Bidder's response to this ITT consisting of the following elements: <ul style="list-style-type: none"> <li>- Main Bid Document (proposal);</li> <li>- signed Tender Certificate; and</li> <li>- Bid Price Calculation Sheet</li> </ul>
Tender Certificate	A declaration that is to be provided by the Bidder (in case of a consortium: by the designated Project Coordinator) in addition to the Main Bid Document.
Total Budget	The expected amount of money available that will be made available from the OWA programme to the Contractor for the delivery the Project.
Work Package	A group of related tasks to be delivered under the Project.
Work Programme	The entirety of all Work Packages.