OWA GLOBE PROJECT WEBINAR 1

# Measuring the Global-Blockage Effect

Carbon Trust and RWE

6<sup>th</sup> August 2024



## **OWA GloBE Project Webinars**



### Welcome, and thanks for joining!

#### Webinar 1: Measuring the Global Blockage Effect (today)

- Background & motivation for the project
- Objectives
- Project participants and structure
- Measurement campaign design
- Validation & verification
- Blockage measurements
- Q&A

Webinar 2: Modelling and Accounting for Wake and Blockage Effects (Thursday)

- Recap of objectives
- Modelling approaches
- Validation against measurements
- Conclusions
- Joint Statement
- Q&A

### Introductions





Neil Adams, Carbon Trust Programme manager for Offshore Wind Accelerator Carbon Trust project manager for GloBE



Christopher Rodaway, RWE Lead Scientist – Advanced Numerics Technical lead for GloBE

# **Offshore Wind Accelerator**





Joint industry Programme currently involving 9 developers + Carbon Trust

Industry-led initiative

Set up 2008 in response to the need to bring down the cost of Offshore Wind

#### The largest and most established innovation programme

- New lower-cost technologies, ready to use
- Simple governance model

#### Over £120m total programme spend to date

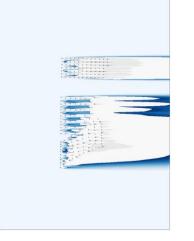
• Industry has funded >60%

### - Objective of OWA Stage IV

The OWA programme aims to **continue the cost reduction of offshore wind** to make it cost competitive with other sources of energy generation, overcome **market barriers**, develop industry **best practice**, trigger the development of new **industry standards** and support the **international expansion** of offshore wind

# **Potted History of GloBE**





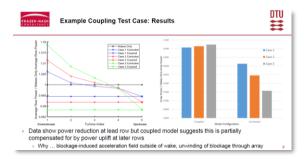
Historical approach to turbine interaction losses:

- Upwind turbines see freestream wind speed
- Wake effects impact downstream turbines
- Turbine interaction losses = wake losses

'Blockage-effect insight shows science of wind still evolving'

Ørsted's production forecast revision put the issue in the spotlight, but better understanding of such phenomena can only help the industry long-term

> 28 Nov. 2019 Recharge



Blockage becomes a hot topic in the industry:

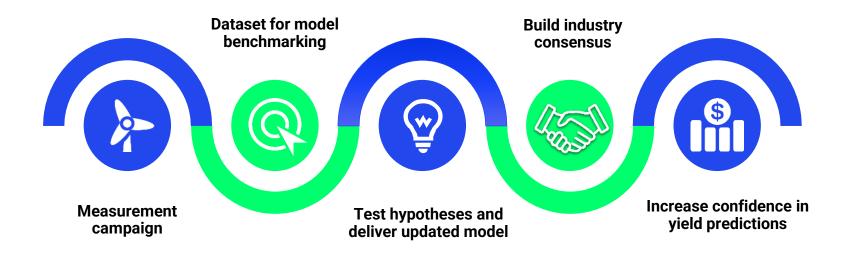
- Increased understanding that the wind slows down as it approaches a wind farm
- Turbine interaction losses = complex, two-way interaction between turbines and atmosphere

OWA Common R&D project improved Partners' understanding:

- The reduction in power at lead row is partially compensated by increases elsewhere
- A comprehensive measurement campaign is required to achieve certainty and consensus

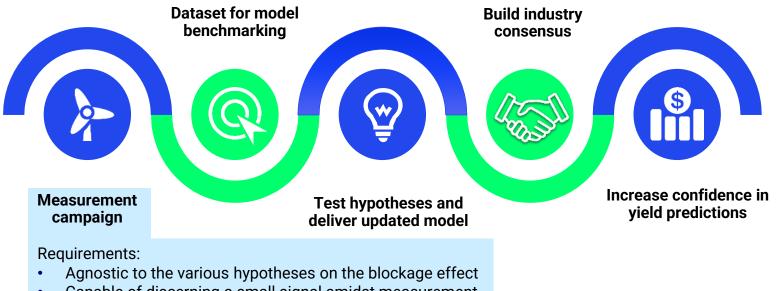
# **Objectives of GloBE**





# **Objectives of GloBE**



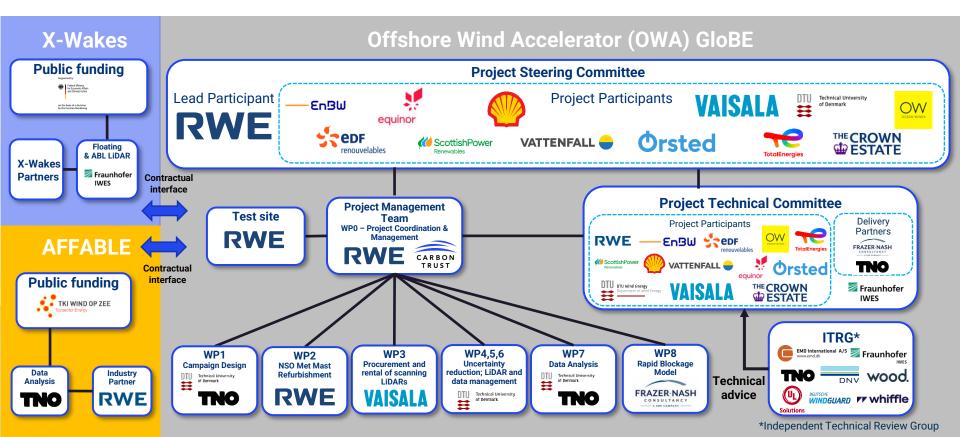


- Capable of discerning a small signal amidst measurement noise and uncertainty
- Realisable on an existing wind farm or cluster

Solution: RWE campaign at the Heligoland cluster

# **GloBE Project Structure**







# **Measuring the Global Blockage Effect**

**Carbon Trust Webinar Session 1** 

6<sup>th</sup> August 2024

**Christopher Rodaway**<sup>1</sup>, Kester Gunn<sup>1</sup>, Sam Williams<sup>1</sup>, Alessandro Sebastiani<sup>1</sup>, Elliot Simon<sup>2</sup>, Michael Courtney<sup>2</sup>, Gunhild Rolighed Thorsen<sup>2</sup>, Emilie Clausen<sup>2</sup>, Marco Turrini<sup>3</sup>, Dennis Wouters<sup>3</sup>, Yichao Liu<sup>3</sup>, Julia Gottschall<sup>4</sup>, Martin Dörenkämper<sup>4</sup>, Erik Patschke<sup>4</sup>, Lin-Ya Hung<sup>4</sup>, Neil Adams<sup>5</sup>

<sup>1</sup>RWE Renewables, <sup>2</sup>DTU Wind Energy, <sup>3</sup>TNO, <sup>4</sup>Fraunhofer-IWES, <sup>5</sup>Carbon Trust



Supported by:

Federal Ministry for Economic Affairs and Climate Action

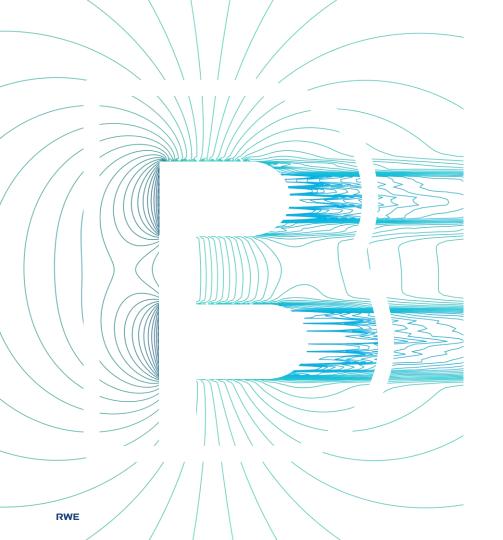
on the basis of a decision by the German Bundestag

Computing resources were partly provided by the North-German Supercomputing Alliance

en Klimaat



Ministerie van Economische Zake







### Introduction & Motivation



### **Experimental Design**

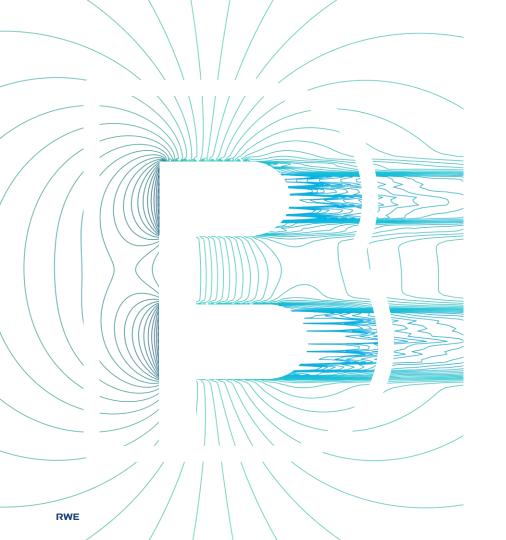


Results



Conclusions









### Introduction & Motivation



### **Experimental Design**



Result



Conclusions

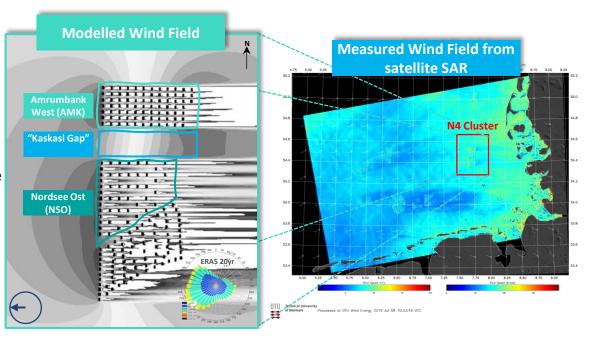


# Why N4 (Helogoland)? The ideal experimental location!



- 1 High installed capacity (~1GW) and energy density
- 2 Flat leading edge
- 3 Regular grid (AMK) and perimeterbased (NSO)
- Far downstream of neighbouring wake & minimal coastal effect
- **5** Highly westerly winds
- 6 "Kaskasi gap" for DD\* to test lateral effects (GloBE)

### AMK & NSO 100% owned / operated by RWE

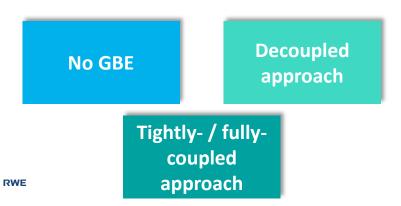


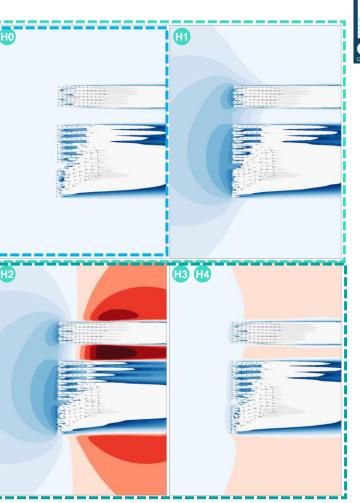


## Reaching Consensus Hypothesis testing approach

There is no GBE

- GBE results only in a downwards bias in AEP
- H2 GBE results in a downwards or upwards bias in AEP
- <sup>13</sup> Geostrophic height (ABL) has little impact on GBE
- Geostrophic height (ABL) has large impact on GBE

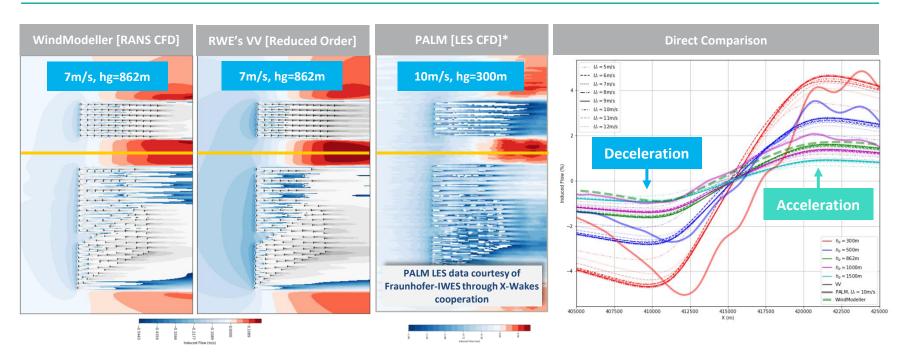


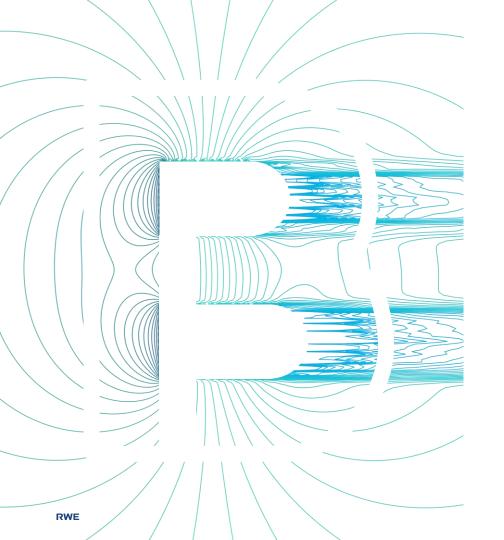




### Why N4 (Heligoland)? Unique "Kaskasi gap" feature

#### Comparison of models and flow variations









### **Introduction & Motivation**



### **Experimental Design**



Result



Conclusions

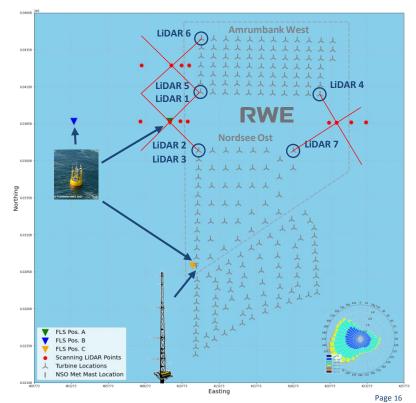


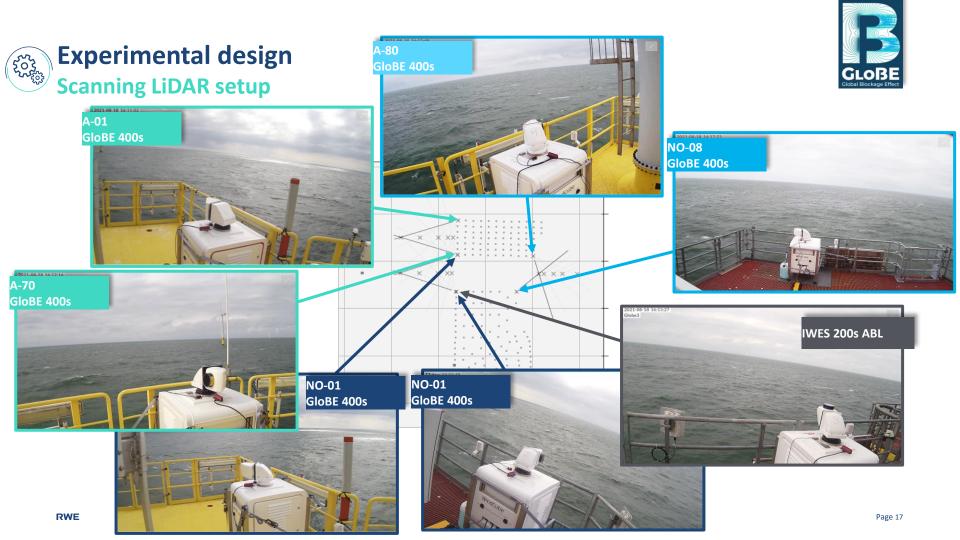
### Experiment design

<sup>/</sup> Summary of GloBE measurement campaign

- 6x WindCube 400s scanning in 3x dual Doppler pairs to conduct dual Doppler reconstruction (DDR) of wind speed from LoS:
  - Operating in step-stare scanning patterns
  - Motion corrected, de-biased, levelled, time synchronised
  - Dedicated WindCube 200s for ABL:
  - Boundary layer height
  - VAD tall profiles
- Floating LiDAR System (FLS)
  - Measuring in 3 locations, 2x co-located with scanning LiDAR and mast as trusted reference
- Met mast
  - Refurbished with high-frequency sampling inc. ultrasonics for atmospheric stability and SST



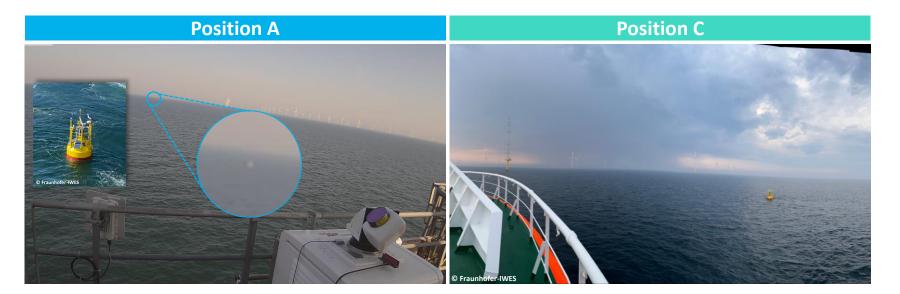










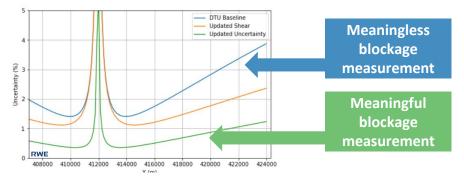


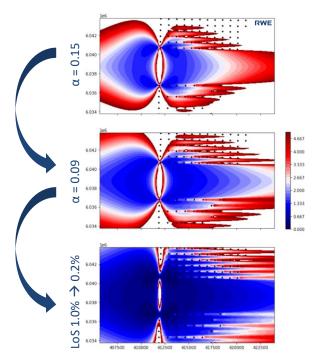


# Uncertainty & bias Why is this so important for measuring blockage?

#### A small signal in a lot of noise

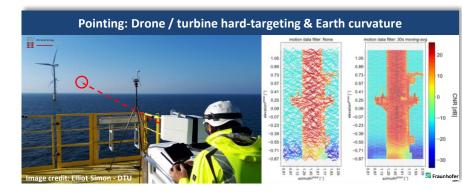
- If blockage is within 1-4% of wind speed<sup>1</sup>, uncertainty and bias needs to be controlled and minimised.
- Else, we either can't see blockage or mis-attribute measurement bias to blockage effects...
- Example showing impact of wind shear and LiDAR line of sight (LoS) on overall uncertainty with range:

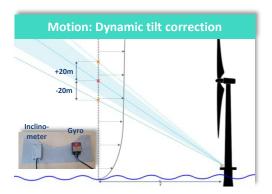


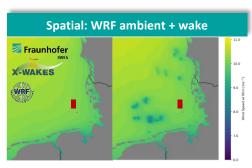




### Uncertainty & bias Controlling & correcting known sources







Line of sight: Inter-device calibration







Comprehensive correction of systematic known sources of biases to isolate blockage

### Final processing of LiDAR data includes:

- Removal of earth curvature and eddy correlation at measurement level.
- Identification & correction of inter-device LoS wind speed offsets.
- Identification & correction of time-wise LoS wind speed offsets.
- Motion compensation using additional high frequency inclinometer measurements.
- Adjustment for pitch/roll & static elevation offset using drone and applied in motion correction step.
- Spatial correction using WRF to determine speedups to common point statistically using wind speed filters (3-12m/s) with and without wake.
- Time syncronised





#### Comprehensive correction of systematic known sources of biases to isolate blockage

### Final processing of LiDAR data includes:

- Removal of earth curvature and turbulence correlation at measurement level.
- Identification & correction of inter-device LoS wind speed offsets.
- Identification & correction of time-wise LoS wind speed offsets.
- Motion compensation using additional high frequency inclinometer measurements.
- Adjustment for pitch/roll & static elevation offset using drone and applied in motion correction step.
- Spatial correction using WRF to determine speedups to common point statistically using wind speed filters (3-12m/s) with and without wake.
- Time synchronisation.

### Wind data processing & bias removal Earth curvature correction

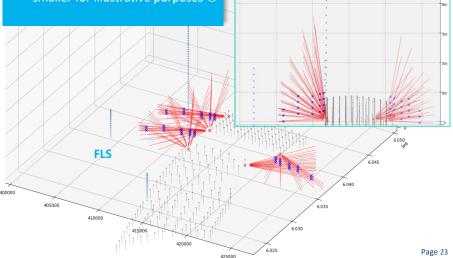


#### **Correction and finalization steps**

- Points adjusted in z (and therefore elevation) to account for Earth curvature <u>at measurement source</u>.
- Post-processing pipelines presented with data that has already been corrected for Earth curvature.
- No further processing needed.

#### Correct z for Earth curvature

- Beams scan at tangent to earth surface.
- Plot shows earth radius 20x smaller for illustrative purposes ©

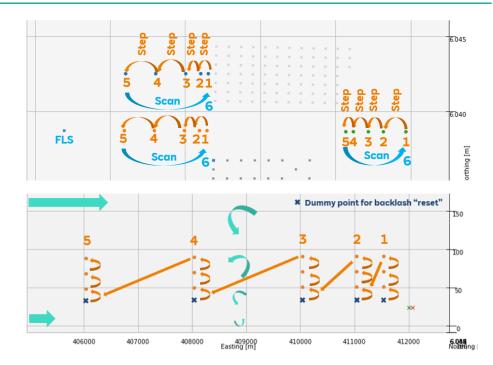


# Wind data processing & bias removal



Horizontal & Vertical Correlation Considerations

- Scanning order in x,y done upstream to decorrelate eddy advection for predominant westerly directions.
- 2. Scanning in order in z always the same i.e. from bottom to top with an additional dummy start point to reduce backlash impact.
- 3. A 30min averaging period permits turbulence advection through the gap (applied in post-processing).







Comprehensive correction of systematic known sources of biases to isolate blockage

### Final processing of LiDAR data includes:

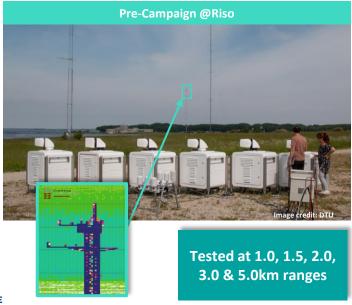
- Removal of earth curvature and eddy correlation at measurement level.
- Identification & correction of inter-device LoS wind speed offsets.
- Identification & correction of time-wise LoS wind speed offsets.
- Motion compensation using additional high frequency inclinometer measurements.
- Adjustment for pitch/roll & static elevation offset using drone and applied in motion correction step.
- Spatial correction using WRF to determine speedups to common point statistically using wind speed filters (3-12m/s) with and without wake.
- Time synchronisation.

# Wind data processing & bias removal Inter-device biases



#### Comprehensive correction of systematic known sources of biases to isolate blockage

• LiDARs deployed in a pre- and post-campaign inter-calibration to check and control for initial and developing radial WS biases **between LiDAR devices**.

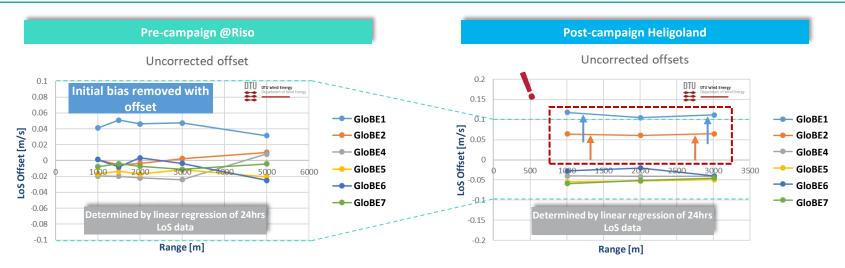




## Wind data processing & bias removal Inter-device biases



#### Emergence of offsets with LiDARs 1&2



GloBE 1&2 have produced an offset / bias before and/or during the campaign!

Note that offset is relatively constant with range – no beam misalignment





**Resolving Inter-Device Biases** 

#### Process for correcting the data:

- 1. Consult with Vaisala to determine what key identifier we should be seeking in the data.
- 2. Identify when in time the offsets occurred, looking for sudden changes in CNR.
- 3. Conduct a test (period after event occurred) against a control (period before event occurred) to confirm findings.
- 4. Implement offsets in dataset from time event occurred of the measured value.
- 5. Separate initial factory offset for GloBE 1 from event.
- 6. Apply timewise offset in LoS wind speed from the point of each event through the entire dataset.





#### Comprehensive correction of systematic known sources of biases to isolate blockage

#### Final processing of LiDAR data includes:

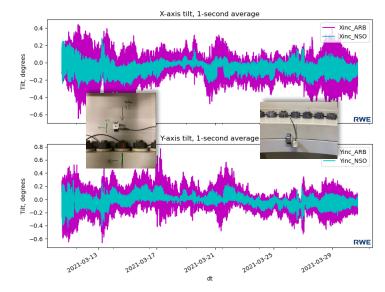
- Removal of earth curvature and eddy correlation at measurement level.
- Identification & correction of inter-device LoS wind speed offsets.
- Identification & correction of time-wise LoS wind speed offsets.
- Motion compensation using additional high frequency inclinometer measurements.
- Adjustment for pitch/roll & static elevation offset using drone and applied in motion correction step.
- Spatial correction using WRF to determine speedups to common point statistically using wind speed filters (3-12m/s) with and without wake.
- Time synchronisation.

# Wind data processing & bias removal Motion compensation



#### Pre-campaign 3month measurements for tilt

- A pre-LiDAR campaign to measure tilt conducted as part of the feasibility and go/no-go decision.
- The following questions needed answering:
  - What is the peak tilt we can expect?
  - Are there significant differences in the dynamic response of each foundation type?
  - Can we use the dataset to test a motion compensation method for use in GloBE?
- Inclinometers installed at tower transition piece interface and measured for 3months.



# Wind data processing & bias removal Motion compensation



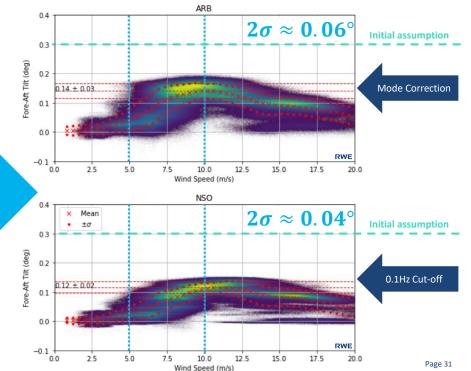
#### Removing the high-frequency artifacts

### Lower than expected tilt magnitudes:

- We can now see the wind-induced tilt.
- Max (mean) tilt for ARB and NSO are about 0.14 and 0.12 respectively (about the same)

After mode correction / filter to remove oscillations

- Peak tilts similar between foundation types as an indication of design stiffness, however dynamics responses are different.
- Peak tilts lower than expected, good for GloBE!







#### Bench test for tilting impact assessment

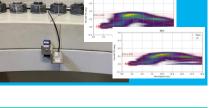
• Dynamic test bench fabricated by DTU to test a LiDAR in motion against a static LiDAR and met mast to develop shear-based correction method to be used offshore that is more robust than more simple approaches (e.g. assuming a shear level for vertical extrapolation).



## Wind data processing & bias removal Motion compensation

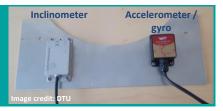
Pre-campaign 3month tilting measure-ments at each wind farm as proof of concept to generate tilt time-series

Development of correction method tested precampaign at DTU using acquired real tilt time-series





Deployment of real-time motion monitoring at 16hz using inclinometer and gyro array fixed to each WindCube for correction in post-processing

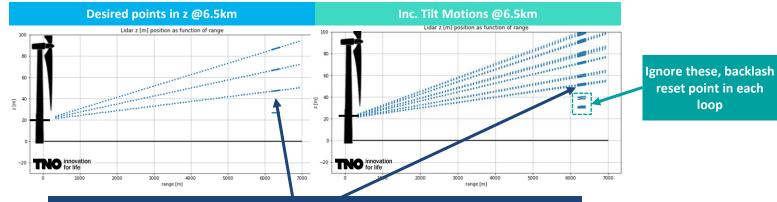






#### Motion compensation in post-processing

- Take a moving average of 30s from inclinometer data to filter out high-frequency vibrations and leave true inclinations.
- Collect points in net around measurement height using highly concentrated points to get as many samples as possible as a 10min average for LoS WS prior to dual Doppler reconstruction.
- Interpolate / extrapolate between heights in z back to 90m as final data point.



Non-uniform distribution of sample points around region of interest





#### Comprehensive correction of systematic known sources of biases to isolate blockage

#### Final processing of LiDAR data includes:

- Removal of earth curvature and eddy correlation at measurement level.
- Identification & correction of inter-device LoS wind speed offsets.
- Identification & correction of time-wise LoS wind speed offsets.
- Motion compensation using additional high frequency inclinometer measurements.
- Adjustment for pitch/roll & static elevation offset using drone and applied in motion correction step.
- Spatial correction using WRF to determine speedups to common point statistically using wind speed filters (3-12m/s) with and without wake.
- Time synchronisation.





#### Initial setup onshore

#### Initial setup of the LiDARs done onshore at DTU as follows

- Levelling on compacted surface:
  - Hard targeting using small objects for azimuth.
  - Hard targeting for static elevation offset.
- We assume that this remains true when going offshore but ultimately checked by:
  - Drone hard targeting for pitch, roll and elevation offsets.
  - Subsequent assessment of weekly turbine hard targets to test drone-based hard-targeting and capture any temporal changes in offsets.

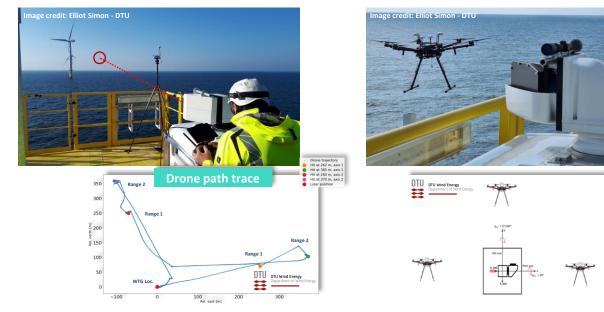




#### New & novel methods for ensuring beam pointing accuracy

RWE

• Drone deployed for pitch, roll and motor offset calibrations using RTK absolute & relative GPS positioning in combination with turbine geometric information to calculate beam position compared to the commanded head position.

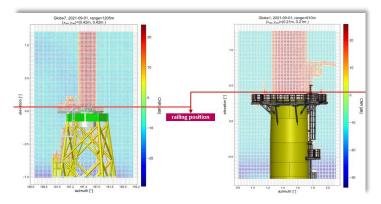


### Wind data processing & bias removal LiDAR pointing accuracy



### **Turbine Hard Targeting Method**

- Scan reference turbines regularly (plan was weekly) through the campaign.
- Apply motion compensation turbine hard target data and same 30s avg filter.
- Track reference point over (railing) time to see if there are time-wise changes.

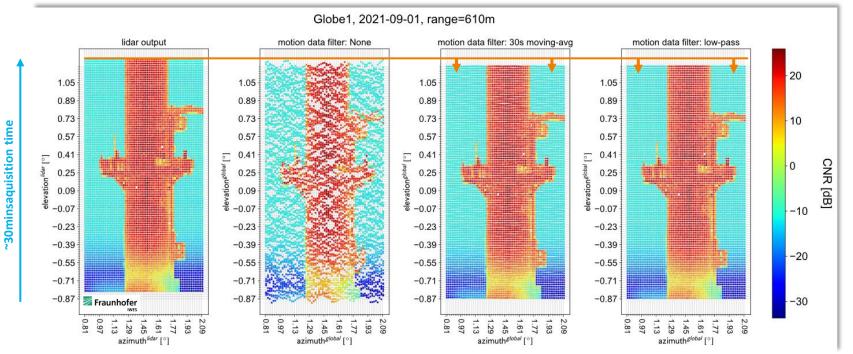


6044000 -	GI ↓ ↓	obe6 人 人	~ ~ ~	۲ ۲	۲ ۲	~ ~ ~	۲ ۲	۲ ۲	7	7 7	۲ ۲	Y Y
6042000 -	بر بر	۲ ۲	۲ ۲	۲ ۲	۲ ۲	۲ ۲	۲ ۲	۲ ۲	۲ ۲	ب ب	۲ ۲	
6040000 -		obe1 obe5	٢	٢	7	×	۲ ۲	~	~	~	Î Glol	be4
6038000 -												
6036000 -		be2	*	*	×			۰. ۲	Glob	e7		
6034000 -	۲ ۲				٢			L				
6032000 -				*	۲ ۲	*	Ļ	L				
6030000 -		*	٠	*						🗾 Fr	aunh	ofer
l	412000 -		414000 -			416000 -		418000 -		420000		

# Wind data processing & bias removal LiDAR pointing accuracy



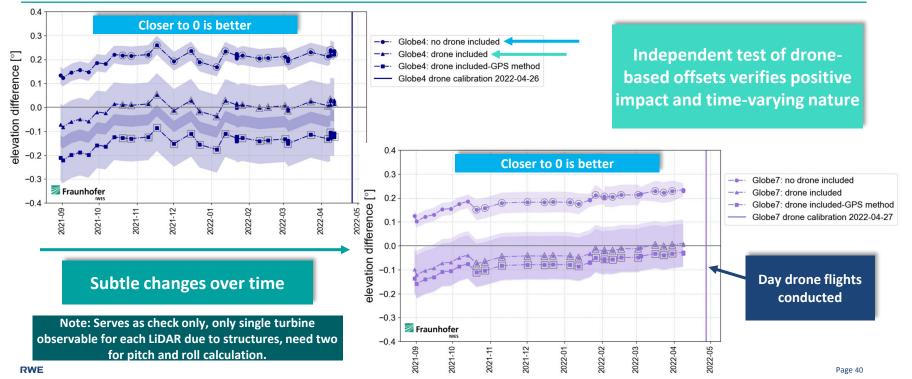
#### **Turbine Hard Targeting Method**



# Wind data processing & bias removal



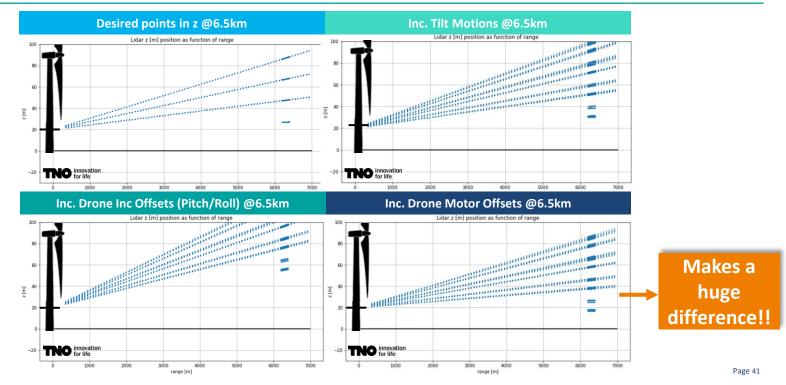
### Turbine Hard Targeting Outcome Example for LiDAR Pair 4|7



### Wind data processing & bias removal Beam pointing accuracy



### Example beam deflection from data pipelines from pitch, roll and elevation offsets







### Comprehensive correction of systematic known sources of biases to isolate blockage

### Final processing of LiDAR data includes:

- Removal of earth curvature and eddy correlation at measurement level.
- Identification & correction of inter-device LoS wind speed offsets.
- Identification & correction of time-wise LoS wind speed offsets.
- Motion compensation using additional high frequency inclinometer measurements.
- Adjustment for pitch/roll & static elevation offset using drone and applied in motion correction step.
- Spatial correction using WRF to determine speedups to common point statistically using wind speed filters (3-12m/s) with and without wake.
- Time synchronisation.

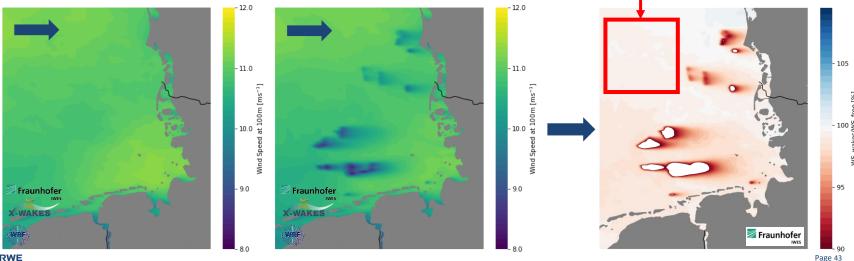


### Wind data processing & bias removal **Spatial variations and neighboring wind farms**



### **Spatial Correction Method**

- WRF contains internal numerical variability resulting from seeding and randomisation. ٠
- Any correction using WRF to the DDR wind speeds done statistically and not temporally to avoid phase errors, only when larger than numerical variability.







### Comprehensive correction of systematic biases to isolate blockage

### Final processing of LiDAR data includes:

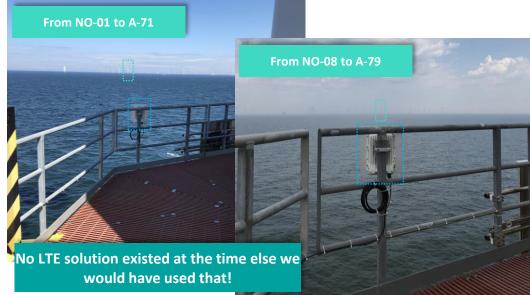
- Removal of earth curvature and eddy correlation at measurement level.
- Identification & correction of inter-device LoS wind speed offsets.
- Identification & correction of time-wise LoS wind speed offsets.
- Motion compensation using additional high frequency inclinometer measurements.
- Adjustment for pitch/roll & static elevation offset using drone and applied in motion correction step.
- Spatial correction using WRF to determine speedups to common point statistically using wind speed filters (3-12m/s) with and without wake.
- Time synchronisation.

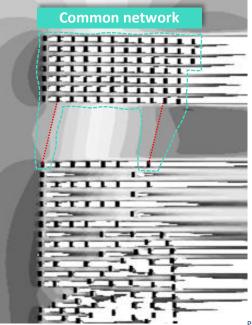
### Wind data processing & bias removal Scanning LiDAR time synchronisation

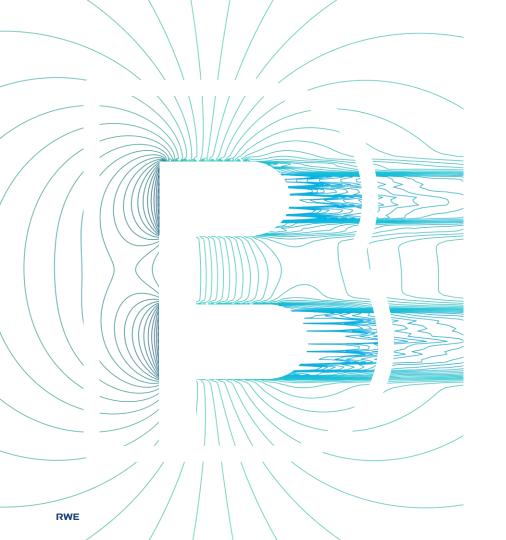
## GLOBE Global Blockage Effect

#### **Provision of bespoke IT infrastructure**

 All measurement devices placed on common network and wind farm NTP server for consistent logging, monitoring and time synchronisation.











### **Introduction & Motivation**

## 503

### **Experimental Design**



### Results



### Conclusions

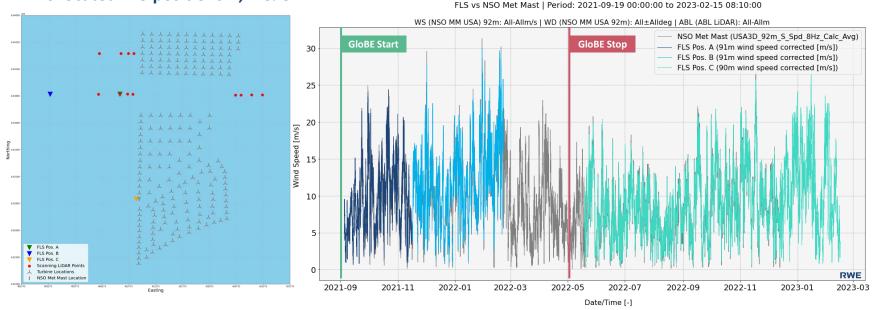






### Measurement location takin into final analysis

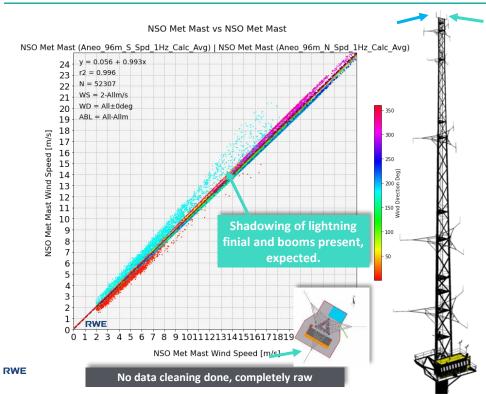
### FLS located in 3 positions A, B & C:





### Results & observations Met mast comparisons

#### NSO Met Mast Aneo 96m N vs NSO Met Mast Aneo 96m S

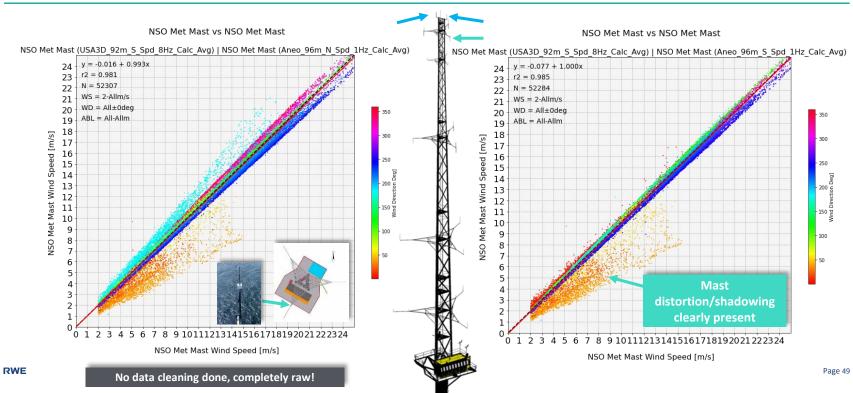


Important note: Met mast data presented is completely raw and un-cleaned. It is used to illustrate regressions and statistical performance of other measurement instrument technologies for context!



### Results & observations Met mast comparisons

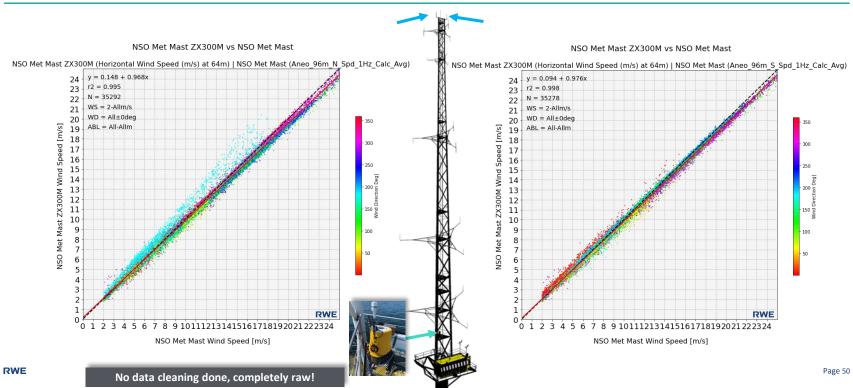
### NSO Met Mast Aneo 96m N/S vs NSO Met Mast USA @92m





### Results & observations Met mast comparisons

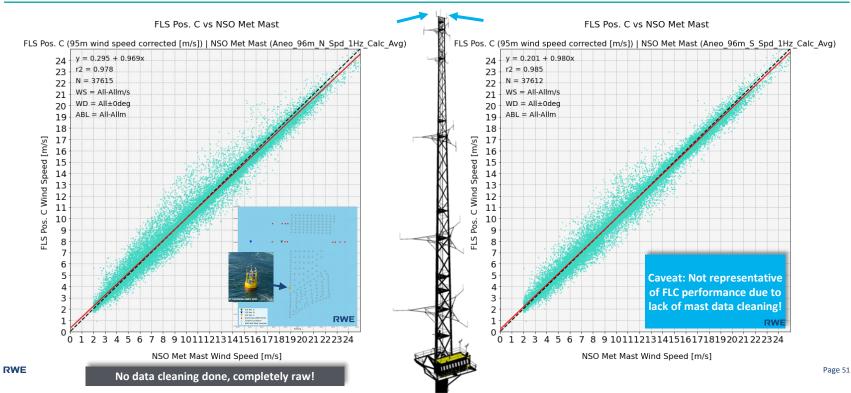
### NSO Met Mast ZX300M @91m vs NSO Met Mast Aneo 96m N/S







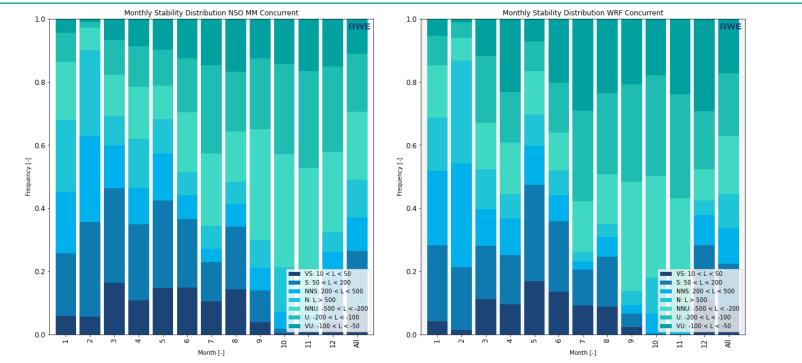
### FLS @95m vs NSO Met Mast Aneo N/S @96m







#### Monin-Obukhov Length (MOL) from Different Sources – Measured vs Modelled



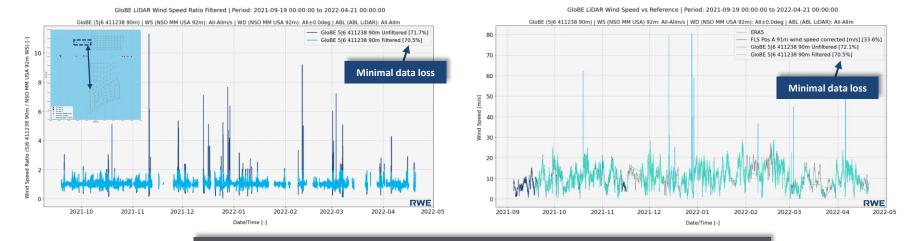


### **Filtering of Extreme Points / Outliers**

Calculate wind speed ratio between DDR point and NSO USA every 10min



## Exclude DDR point if ratio is greater than a factor of 2 either direction



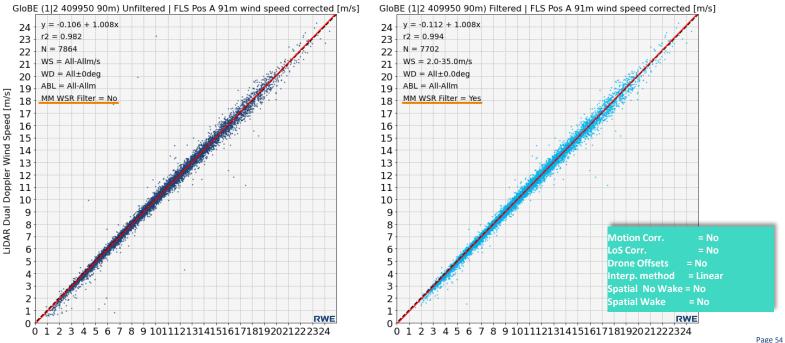
Nearly all upwards ratios, suggesting this is resulting from the motion correction



## • (). 4km



#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Speed

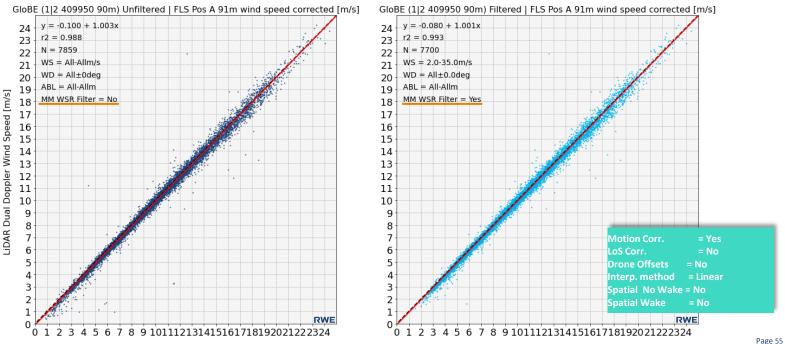




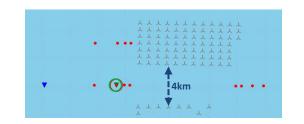
## • (). 4km



#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Speed

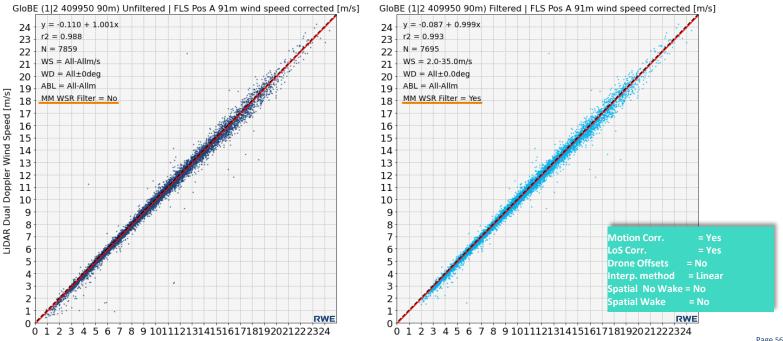








#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Speed

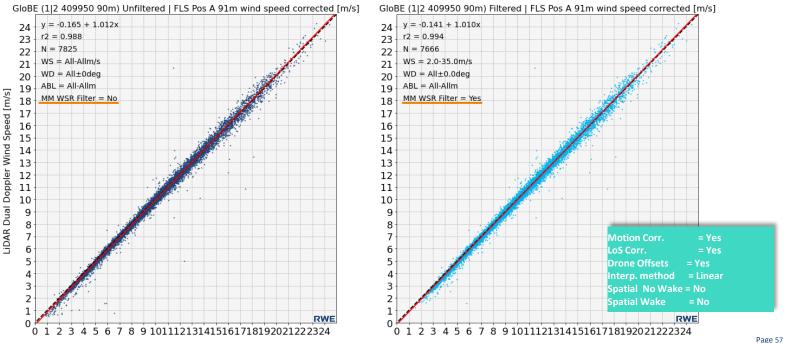




## • (). 4km



#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Speed

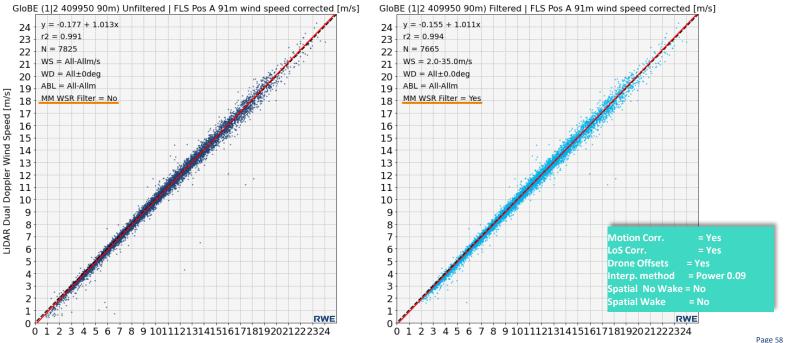




## • (). 4km



#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Speed

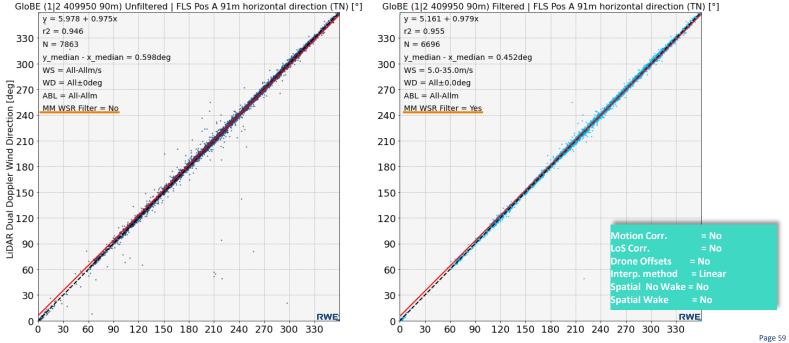




### • (). 4km .



Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Direction

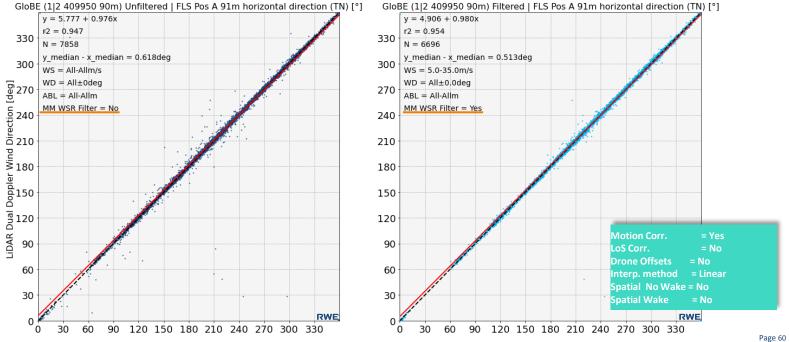




### • (). 4km .



Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Direction

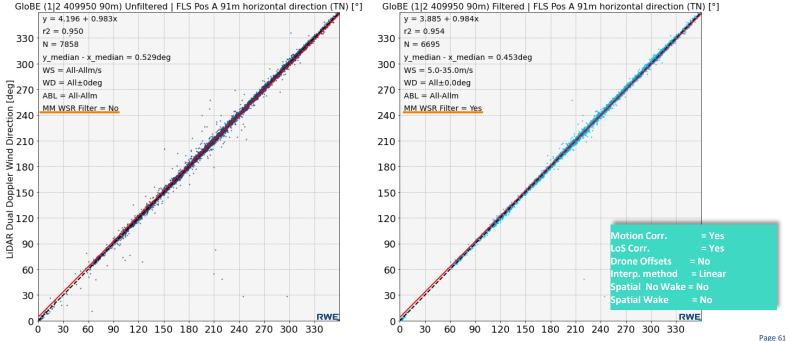




### . • 4km .



#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Direction

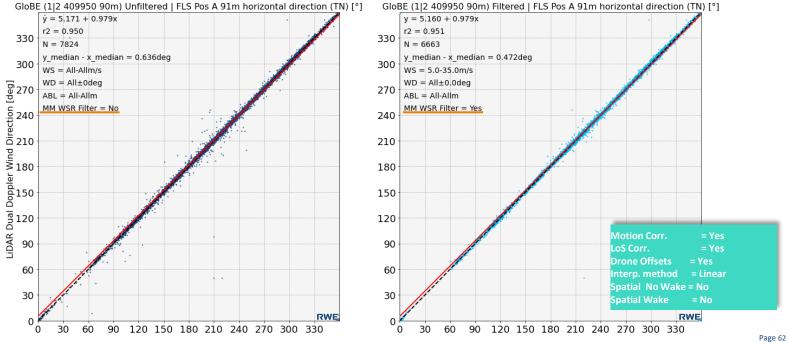




### • (). 4km .



#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Direction



GloBE LiDARs vs Reference FLS Pos A from 2021-09-19 00:00:00 to 2023-02-15 08:10:00

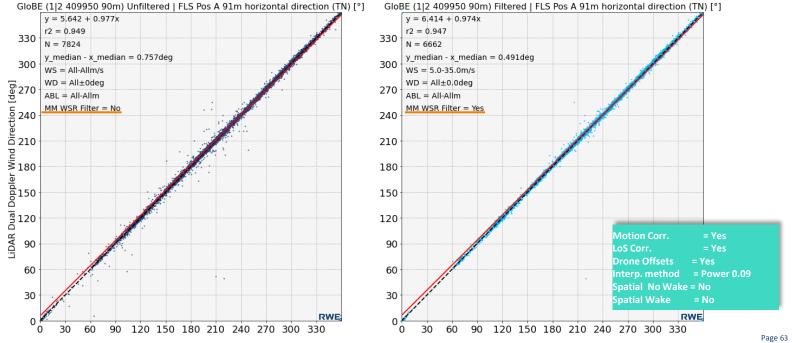
Reference Wind Direction [deg]



### • (). 4km .



#### Scanning LiDAR Pair 1 2 Loc. 3 vs FLS Pos A – Wind Direction



GloBE LiDARs vs Reference FLS Pos A from 2021-09-19 00:00:00 to 2023-02-15 08:10:00

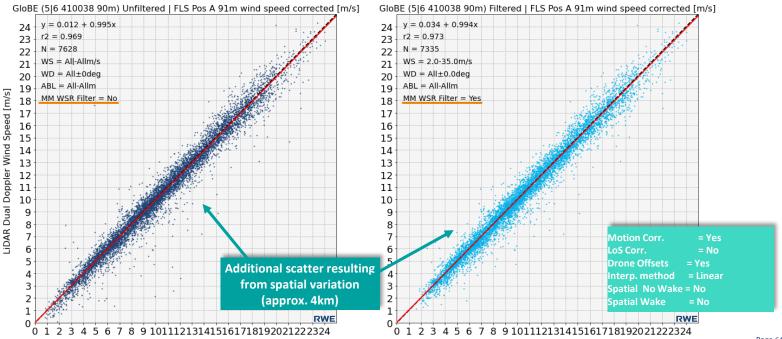
Reference Wind Direction [deg]



## 



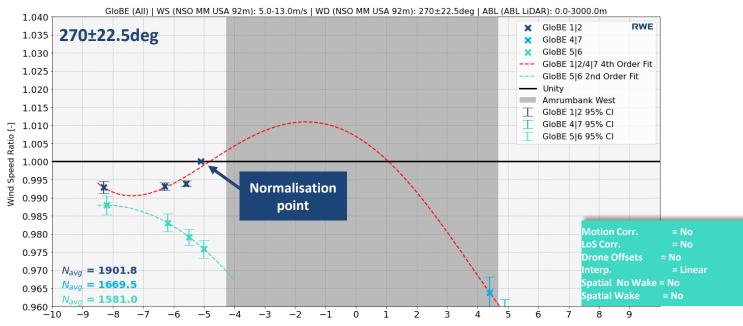
#### Scanning LiDAR Pair 5 6 Loc. 3 vs FLS Pos A – Wind Speed





### **Results & observations** Impact of correction steps on blockage observation

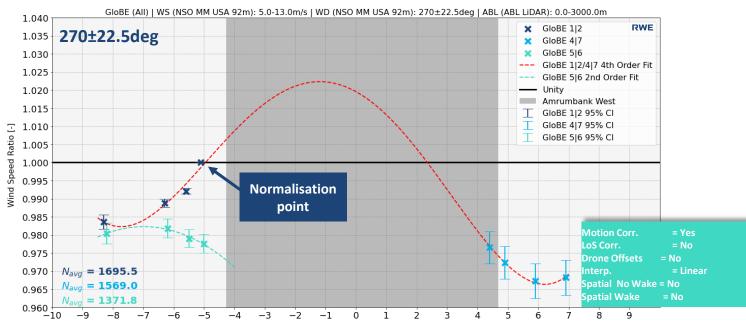
#### Transects upstream of AMK and "Kaskasi gap"





### **Results & observations** Impact of correction steps on blockage observation

#### Transects upstream of AMK and "Kaskasi gap"

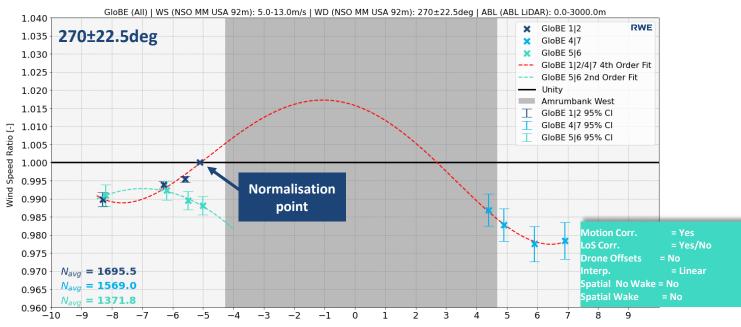




Page 67

### **Results & observations** Impact of correction steps on blockage observation

#### Transects upstream of AMK and "Kaskasi gap"

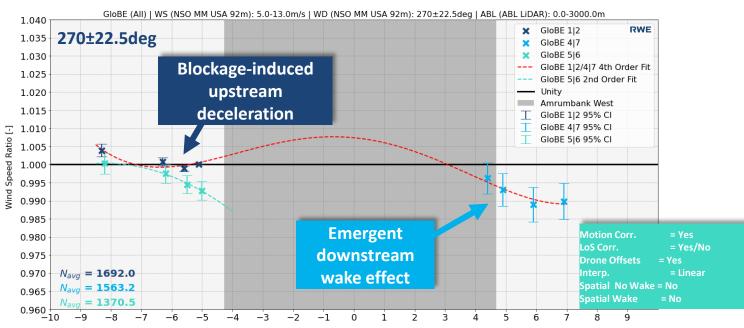


Easting [km]



### **Results & observations** Impact of correction steps on blockage observation

#### Transects upstream of AMK and "Kaskasi gap"



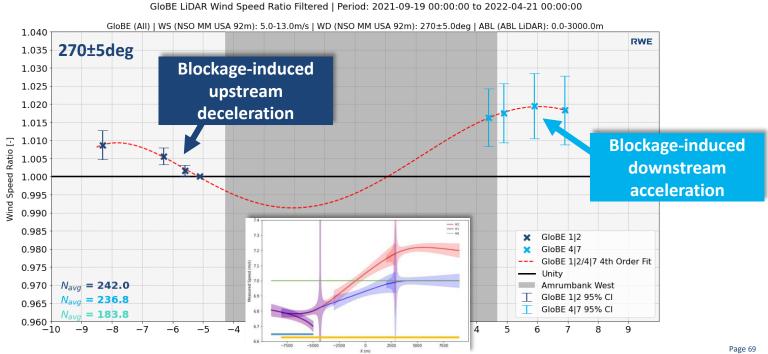
GloBE LiDAR Wind Speed Ratio Filtered | Period: 2021-09-19 00:00:00 to 2022-04-21 00:00:00

Easting [km]



### **Results & observations Blockage-induced speedups**

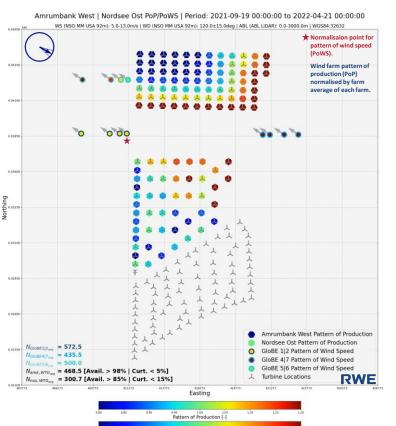
### "Kaskasi gap" Transect Only



RWE



### **Results & observations** Pattern of wind speed & power



Pattern of Wind Speed [-]

Ξ

5

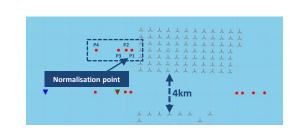
i

#### GloBE (All) | WS (NSO MM USA 92m): 5.0-13.0m/s | WD (NSO MM USA 92m): 120.0±15.0deg | ABL (ABL LiDAR): 0.0-3000.0m X GloBE 1/2 1.14 × GloBE 417 1.12 GloBE 516 GloBE 1/2/4/7 4th Order Fit 1.10 GloBE 516 2nd Order Fit 1.08 - Unity Amrumbank West 1.06 T GloBE 112 95% CI 1.04 GloBE 4|7 95% CI GloBE 5|6 95% CI 1.02 1.00 0.98 0.96 0.94 0.92 0.90 0.88 $N_{avg} = 572.5$ $N_{avg} = 435.5$ 0.86 RWE = 500.00.84 -11 -10 -9 -8 -7 -6 -5 -4 -3 -2 -1 Ó 2 3 9 10 11 1 4 5 6 7 8 Easting [km]

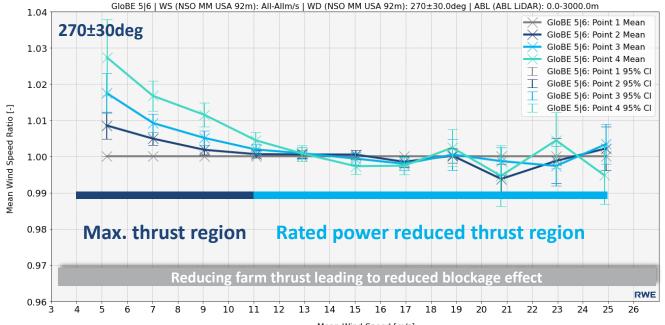
Assuming Final dataset inc. all corrections WS bin: 5-13m/s WD range: 120-360deg in 0.5deg increments WD bin: x±15deg ABL: 0-3000m



### Trends by Wind Speed – Pair 5|6

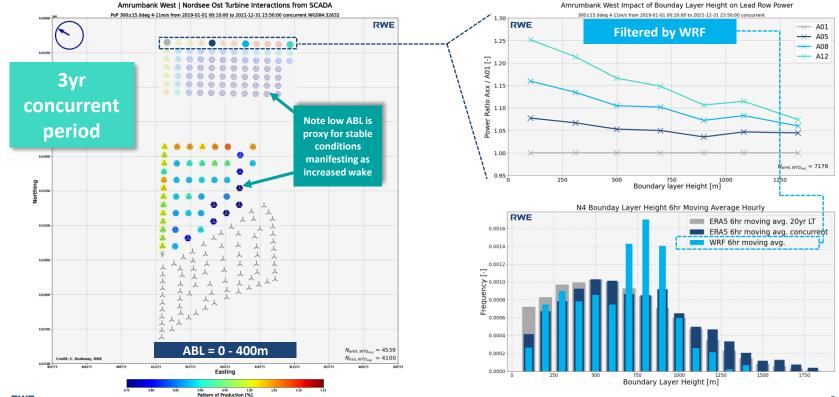








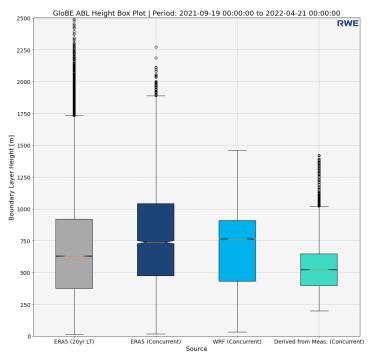
### **Results & observations** Impact of boundary layer height on pattern of production



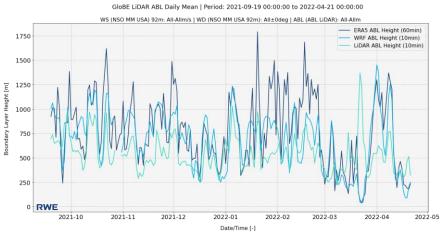




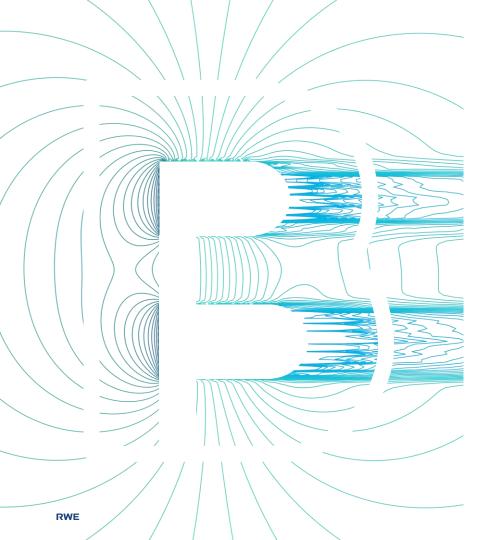
#### Boundary layer heigh from different sources



Boundary layer height derived from measurement shows lower median and tighter distribution than modelled alternatives e.g. WRF or ERA5.



RWE Note: Measured & WRF boundary layer height dataset calculated & provided by Fraunhofer-IWES through GloBE – X-Wakes cooperation







### **Introduction & Motivation**



### **Experimental Design**





### **Conclusions**







#### Mission Accomplished!

- GloBE has successfully executed (probably) the **largest single measurement campaign** (and certainly one of the most complex!) ever run offshore.
- Significant known sources of bias have been identified, corrected and controlled for to produce the most robust dataset possible at current technological limits.
- New & novel techniques have been used to ensure that we are left with a statistically meaningful blockage observation.
- Wind and turbine operational data have been brought together and processed to enable delineation of blockage.
- Measurements & observations alone are not enough to describe the impact of blockage, modelling also required → In the next webinar session!

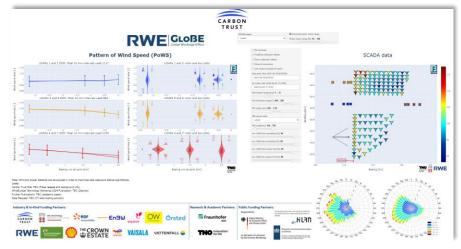




### **GloBE Dashboard**

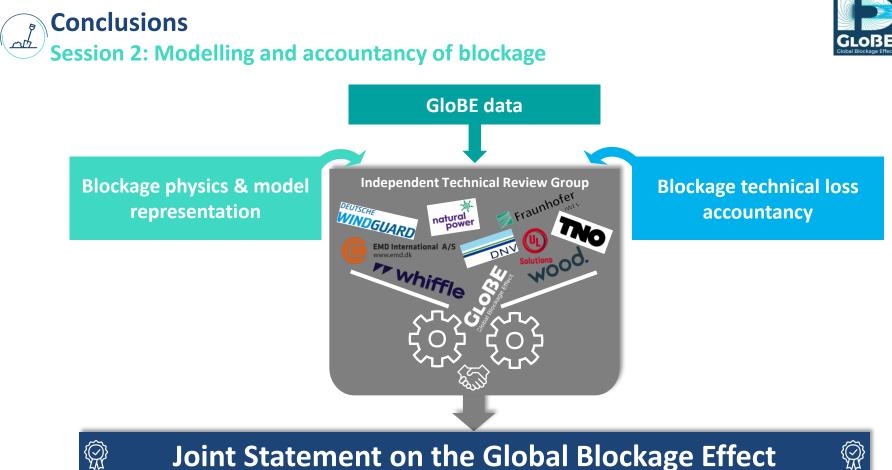






## **Credentials**

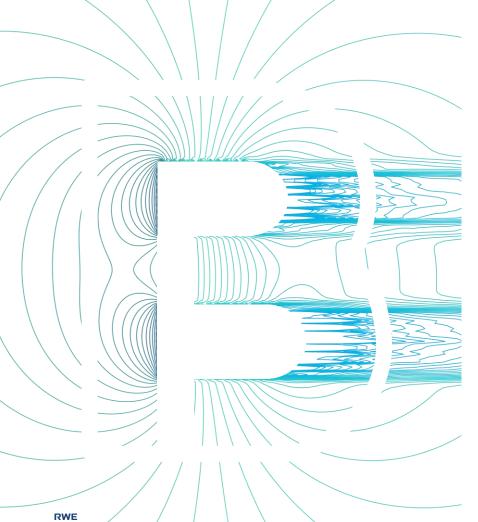
URL: https://globe-serving.tnodatalab.nl USR: globe PWD: GlobeCampaignDash!















### **Introduction & Motivation**



### **Experimental Design**











#### **Prepared by:**

### **Christopher Rodaway**

Lead Scientist – Advanced Numerics christopher.rodaway@rwe.com



Sam Williams Senior Scientist sam.williams@rwe.com



### **Kester Gunn**

Chief Scientist kester.gunn@rwę.com



### Alessandrø Sebastiani

slessandro sebastiani@rwe.com



### Special acknowledgments:



Mike Courtney Elliot Simon Gunhild Thorsen Emilie Clausen Julia Gottschall Martin Dörenkämper Erik Patschke Lukas Vollmer Lin-Ya Hung **THO** innovation for life

Jan-Willem Wagenaar Marco Turrini Dennis Wouters Yichao Liu

Additional acknowledgement for contribution: Pedro Santos (formerly Fraunhofer-IWES); Nassir Cassamo (formerly TNO)



### Made possible by:

C A R B O N T R U S T

